



INVESTMENTS IN EDUCATION DEVELOPMENT

**Univerzita Palackého**  
Přírodovědecká fakulta  
Katedra optiky  
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**Olomouc**

# Simultaneous IR Spectroscopy and IR Tomography in Flames and Hot Gas Flows

Vadim Evseev, Sønnik Clausen, Alexander Fateev,  
Valery Sizikov\*, Karsten L. Nielsen

**DTU Kemiteknik**  
Institut for Kemiteknik

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**Danmarks**  
**Tekniske Universitet**



\* National Research University of Information Technologies, Mechanics and Optics (University ITMO) (St Petersburg, Russia)

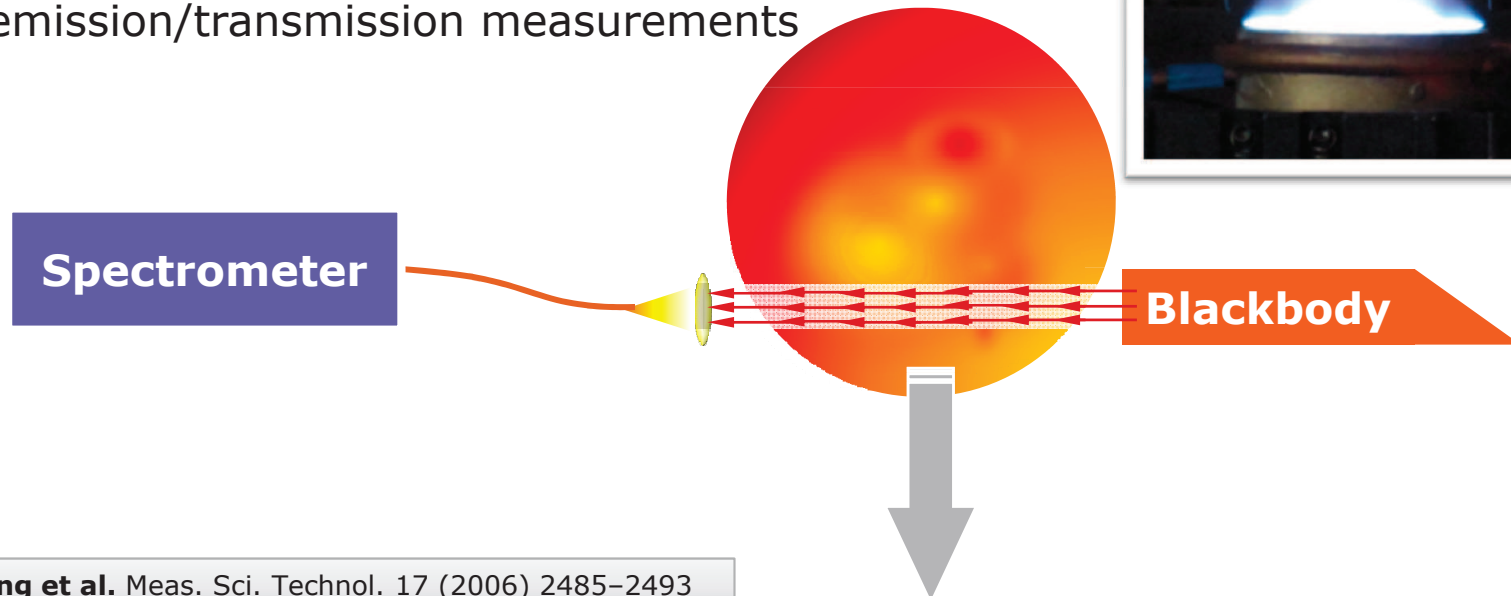
- ❑ **Studying combustion phenomena**
  
- ❑ It is important to know essential combustion parameters such as
  - gas temperature
  - species concentrations
  - resolved temporarily and spatially and simultaneously for every point
  
- ❑ **Objective of this work**
  - Tomographic reconstruction of
    - gas temperatures
  - in flames and hot gas flows



- ❑ **Tomographic Reconstruction of a Lab Flame Temperature Profile**
  - Measurement Schemes
  - Results on the Lab Flame
  
- ❑ **Equipment Suitable for Tomographic Measurements of Gas Temperatures**
  - Development
  - Application on a Large Diesel Engine
  
- ❑ **Towards Species Concentrations Measurements**
  - Line-by-line Modeling of Gas Spectra
  - Comparison to Experimental Data from the Hot Gas Cell

# Problem Statement

- ❑ **Given** is an axisymmetric stable flame produced by a small lab-scale burner\*
- ❑ The temperature profiles at a number of heights above the burner plate are known\*
- ❑ **The task** is to reconstruct the temperature profile at a chosen height above the burner
  - from several optical line-of-sight spectral emission/transmission measurements



## ❑ Why optical techniques?

They are advantageous

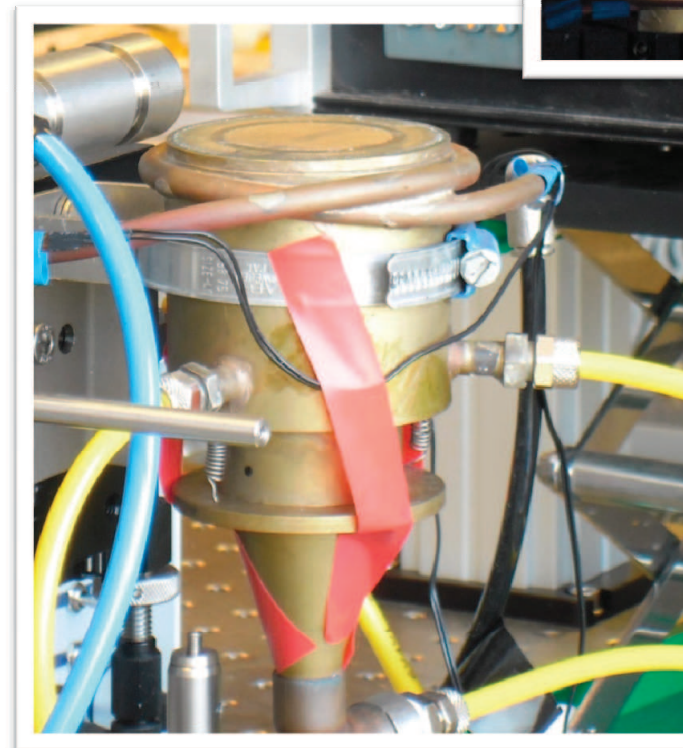
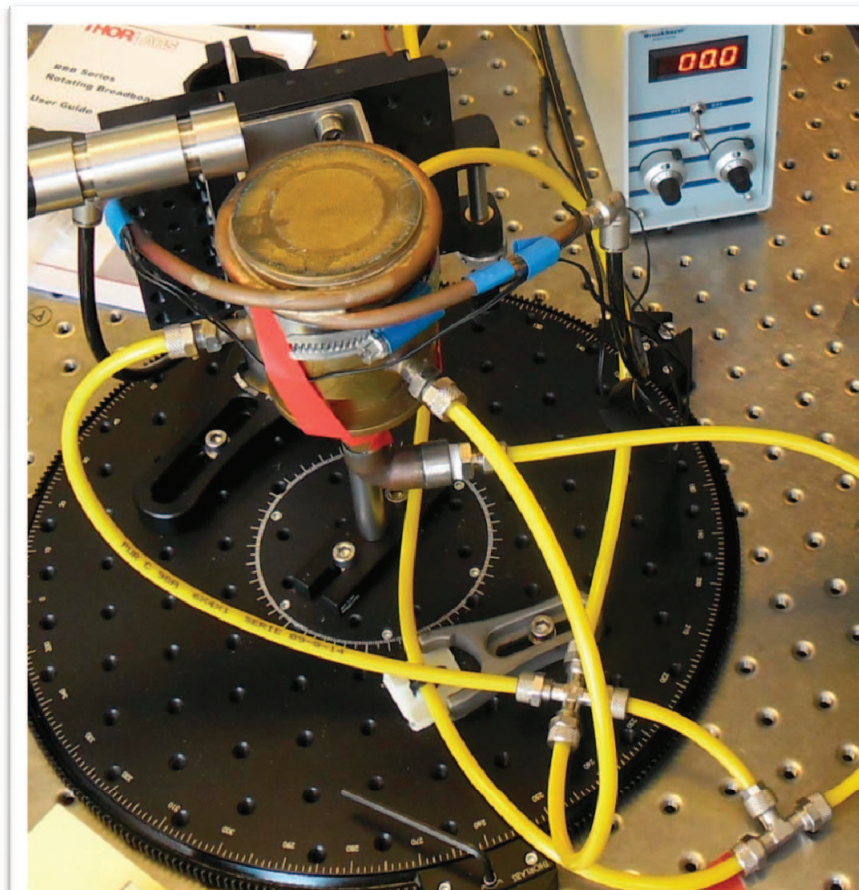
- over thermocouples due to
  - non-intrusiveness
  - high temporal resolution
- over laser-based techniques due to
  - low cost
  - wide spectral range

## ❑ Why IR spectral range?

- The major combustion species  $\text{CO}_2$  and  $\text{H}_2\text{O}$  have strong fundamental rotational-vibrational bands in the near IR range

# Equipment: Flat Flame Burner

A flat flame burner\* producing a **laminar pre-mixed CH<sub>4</sub>/air flame** with **known axisymmetric temperature profile\*** was used for the FTIR tomographic measurements

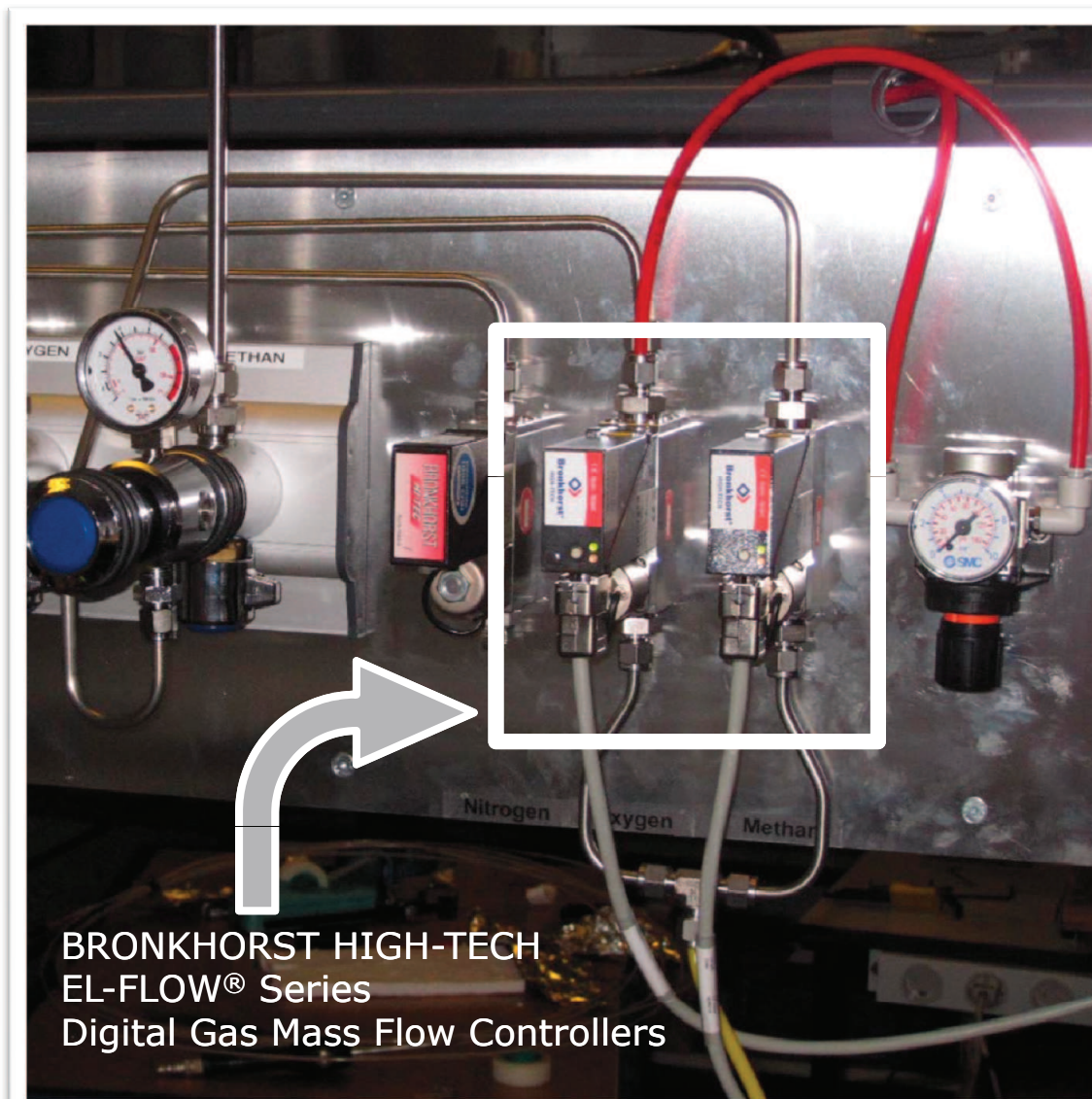


\*Hartung et al. Meas. Sci. Technol. 17 (2006) 2485–2493

# Equipment: Flat Flame Burner

The system supplying the CH<sub>4</sub>/air mixture to the burner

BRONKHORST HIGH-TECH E-5700 Series Economical Power Supply / Readout System



BRONKHORST HIGH-TECH EL-FLOW® Series Digital Gas Mass Flow Controllers

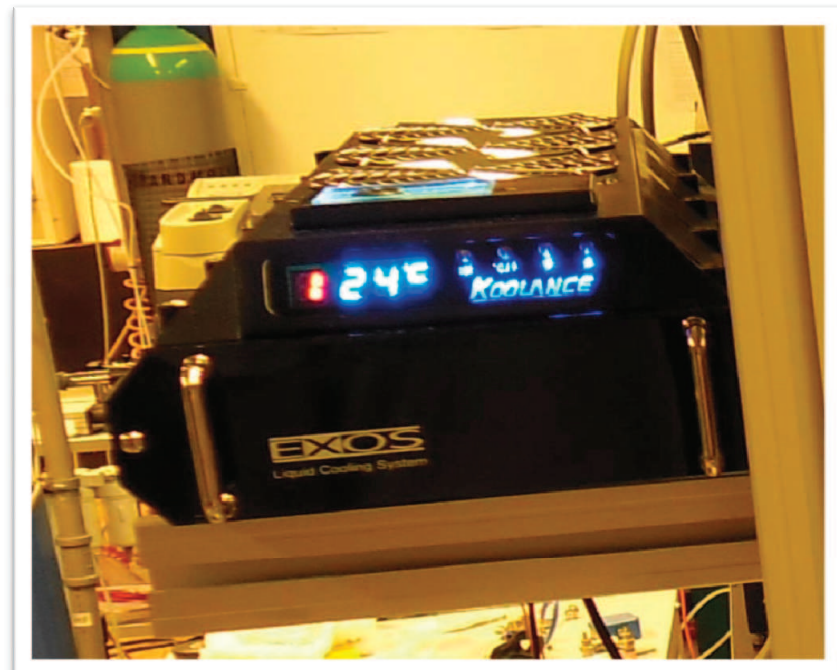
## Equipment: Flat Flame Burner

The burner plate is equipped with a single water cooling loop which effectively conducts away the heat transferred to the burner plate from the flame.\*

In our setup, the cooling water was supplied to the loop by a Koolance Exos-2.5 Liquid Cooling System.

The temperature of the water “leaving” the loop did not exceed 60 °C.

Koolance Exos-2.5  
Liquid Cooling System



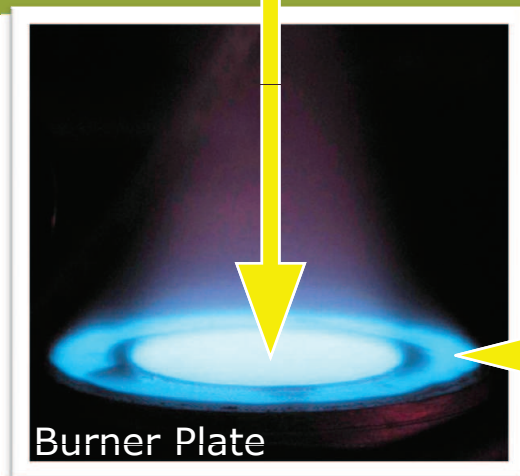
\*Hartung et al. Meas. Sci. Technol. 17 (2006) 2485–2493



# Burner Operation Parameters

The flow rates [litre/min]  
through the **inner** and **outer** parts of the burner plate  
at  $\phi = 1$  (**stoichiometric combustion**)

Inner		Outer	
CH <sub>4</sub>	Air	CH <sub>4</sub>	Air
1.03	9.84	1.19	11.37

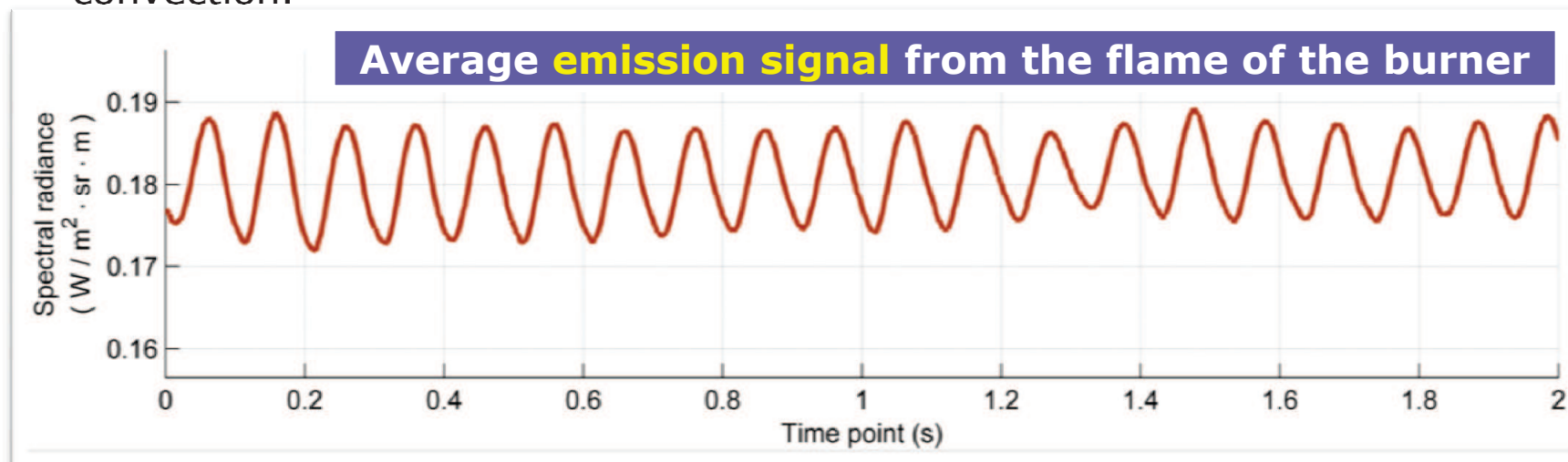


at  $\phi = 0.8$  (lean combustion)

Inner		Outer	
CH <sub>4</sub>	Air	CH <sub>4</sub>	Air
1.03	12.30	1.19	14.20

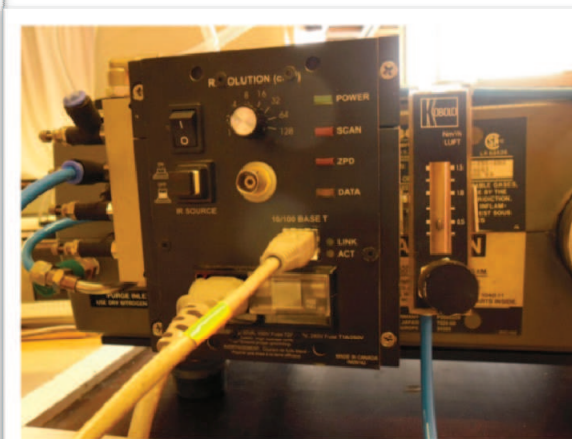
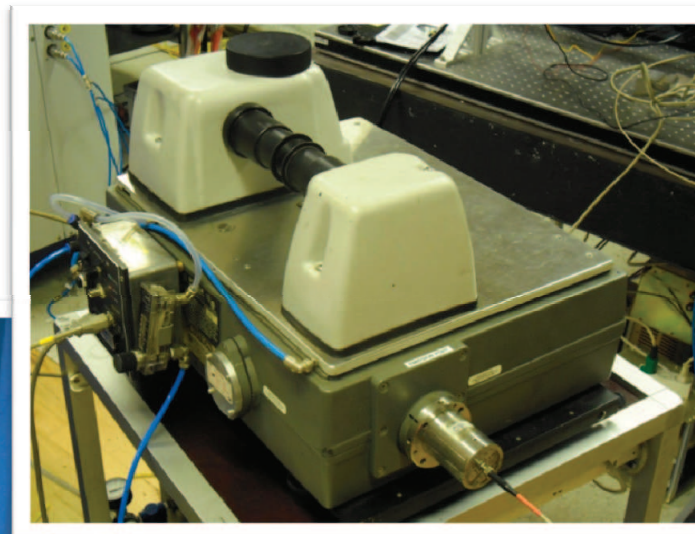
# Flame Fluctuations

- Although the flow rates were kept constant by flow controllers some fluctuations in the emission signal from the flame were observed.
- The emission signal from the flame instead of being constant resembles
  - a **sine wave** with
    - the amplitude of about **5 %** of the mean value and
    - a frequency of about **10 Hz**.
- These fluctuations are essential consequence of the phenomena related to the flame propagation dynamics taking into account buoyancy effects and convection.



# Equipment: FTIR Spectrometer

Bomem/ABB model MB155 FTIR spectrometer



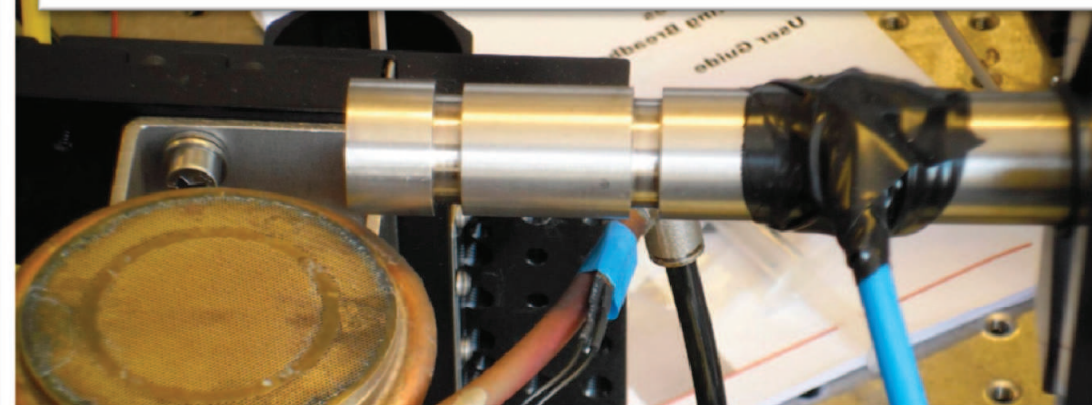
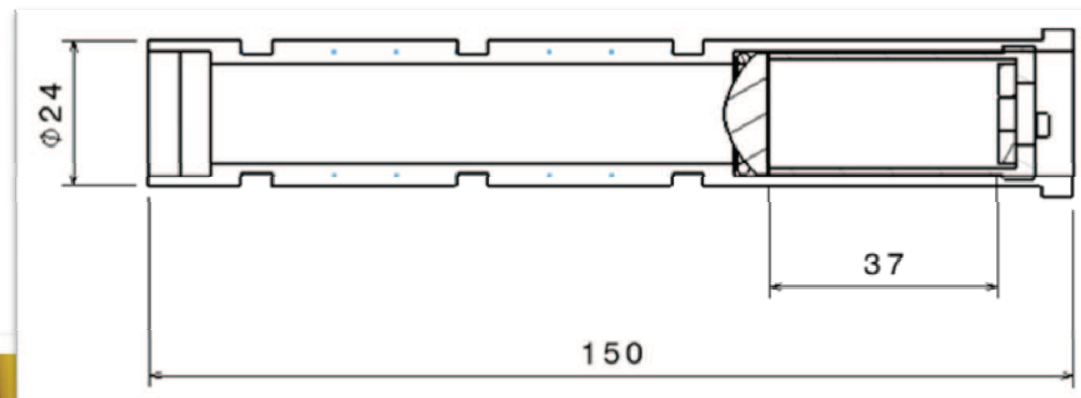
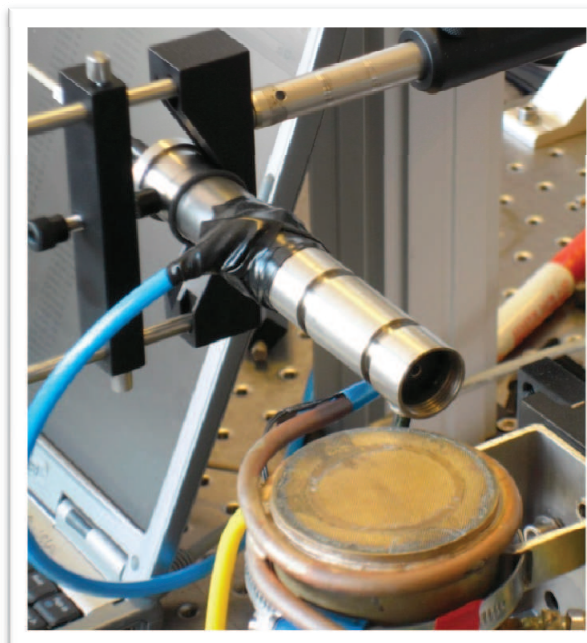
# Equipment: FTIR Spectrometer

The spectrometer as well as the other parts of the optical setup is **purged with pressurized air** generated by BALSTON® 75-45 FT-IR Purge Gas Generator



# Equipment: Fiber Optical Adaptor

- ❑ The fiber optical adaptor is used to focus the light onto the one end of the IR optical fiber (chalcogenide IR-glass fiber).
- ❑ The other end of the fiber is connected to the FTIR spectrometer.
- ❑ The field of view provided by the adaptor lies within a cylinder having the diameter of about 6 mm.



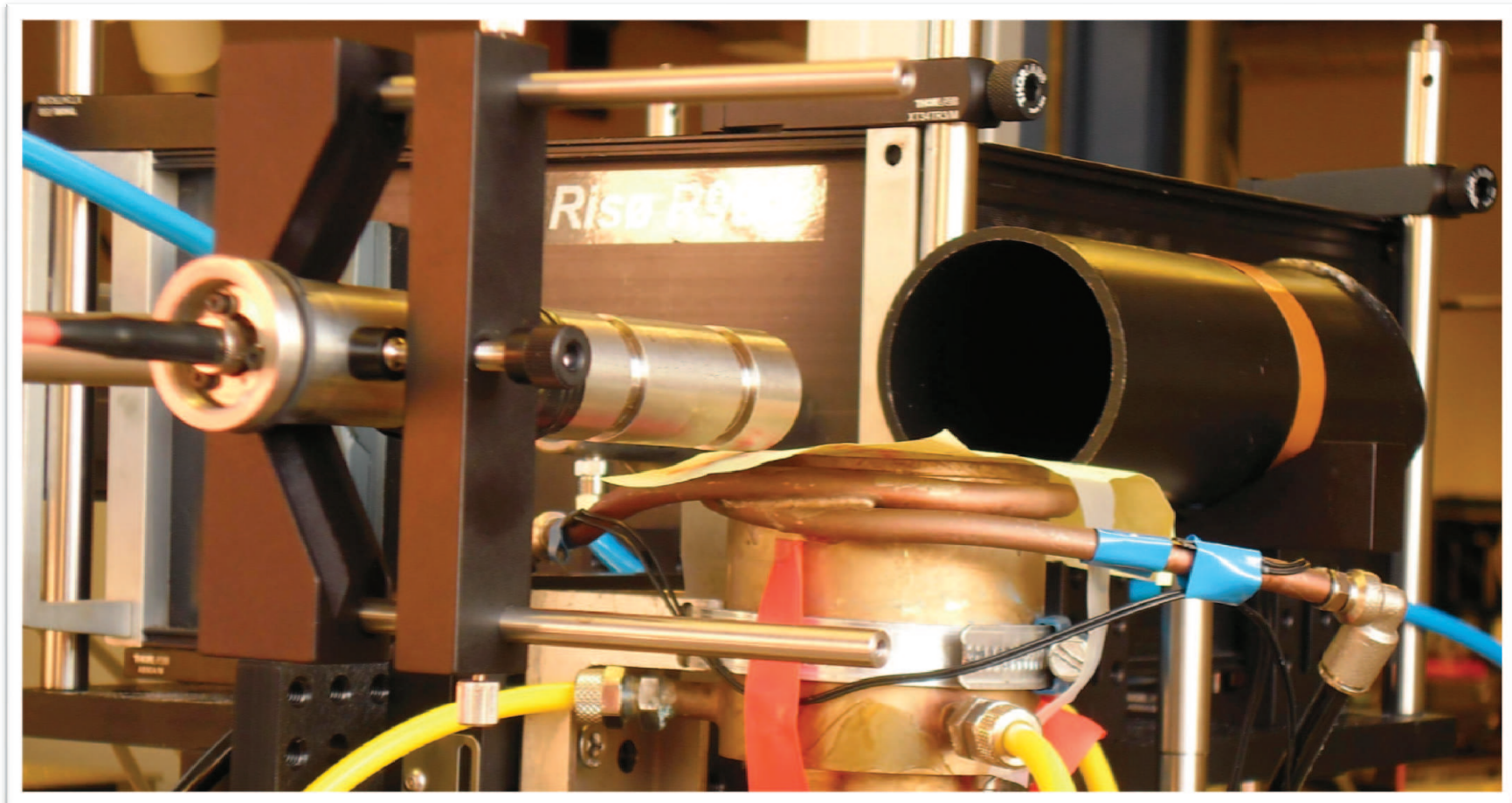
# Equipment: Blackbody

- ❑ A blackbody radiation source with a cavity temperature of 894.4 °C (1167.6 K) was used for **transmission measurements**
- ❑ It is important to purge the hot cavity to remove the hot CO<sub>2</sub> and H<sub>2</sub>O present inside the cavity from the ambient air



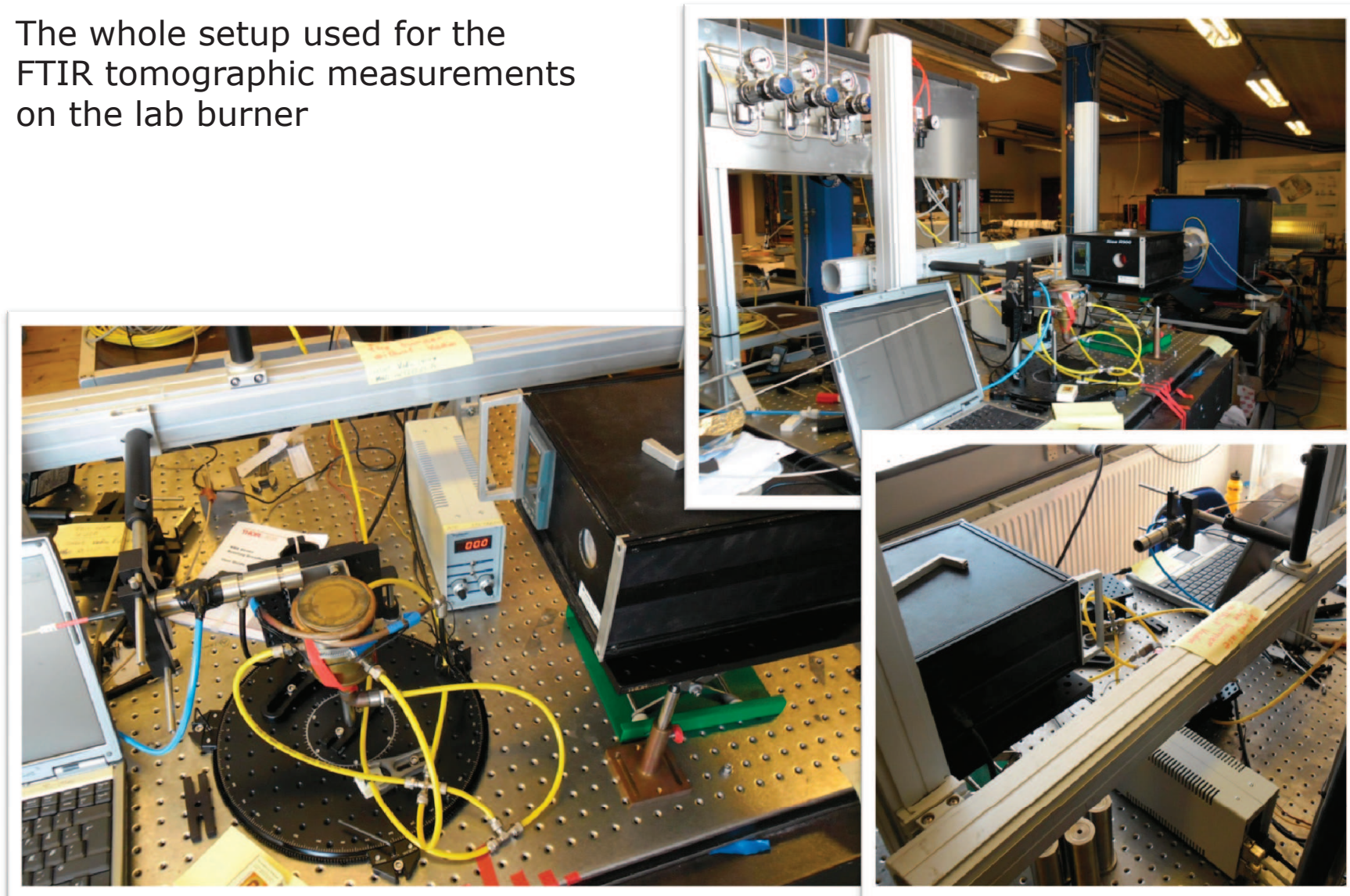
## Equipment: Cold Cavity

- ❑ **Emission measurements** were performed using a cavity having ambient temperature



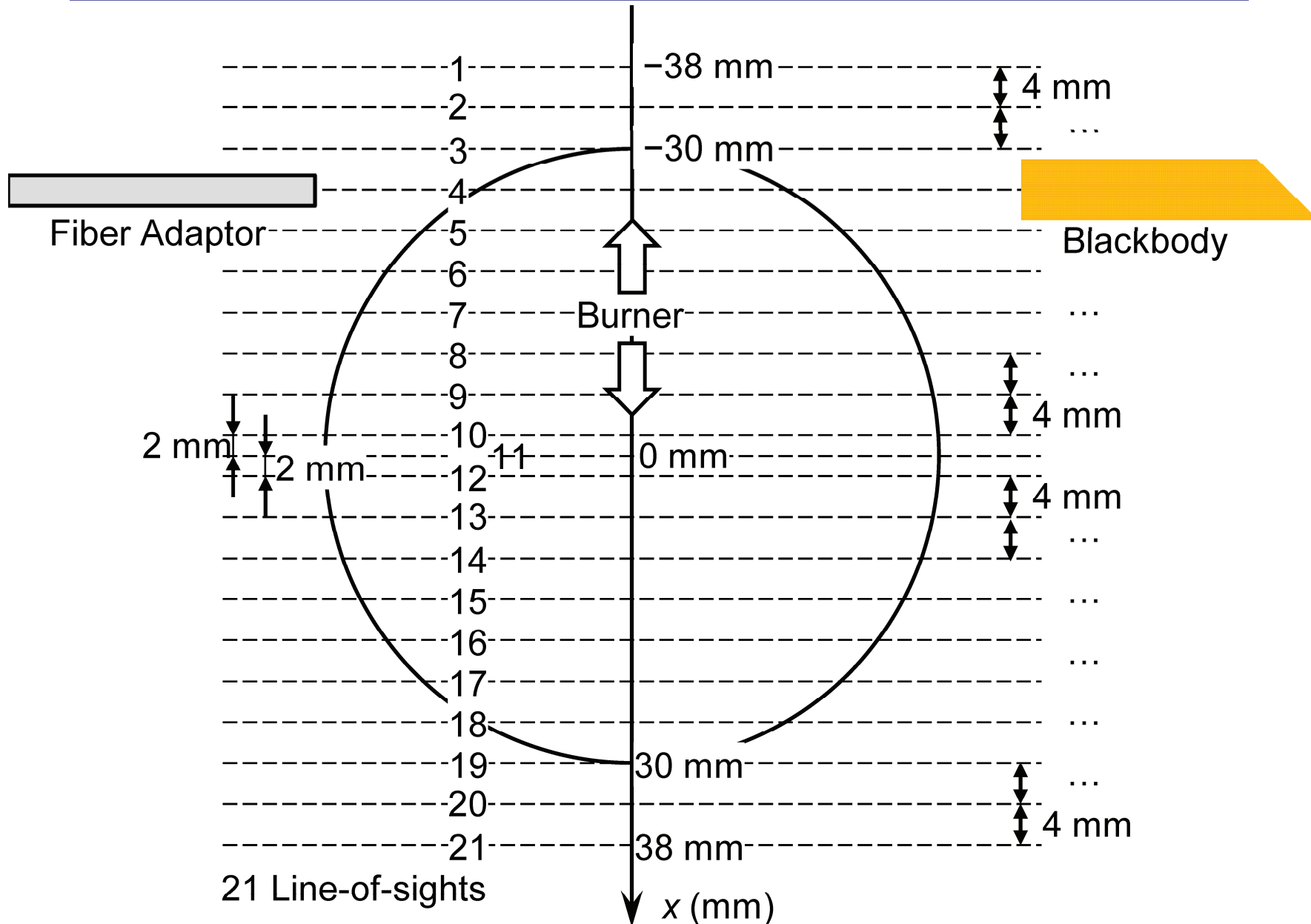
# Equipment

The whole setup used for the FTIR tomographic measurements on the lab burner



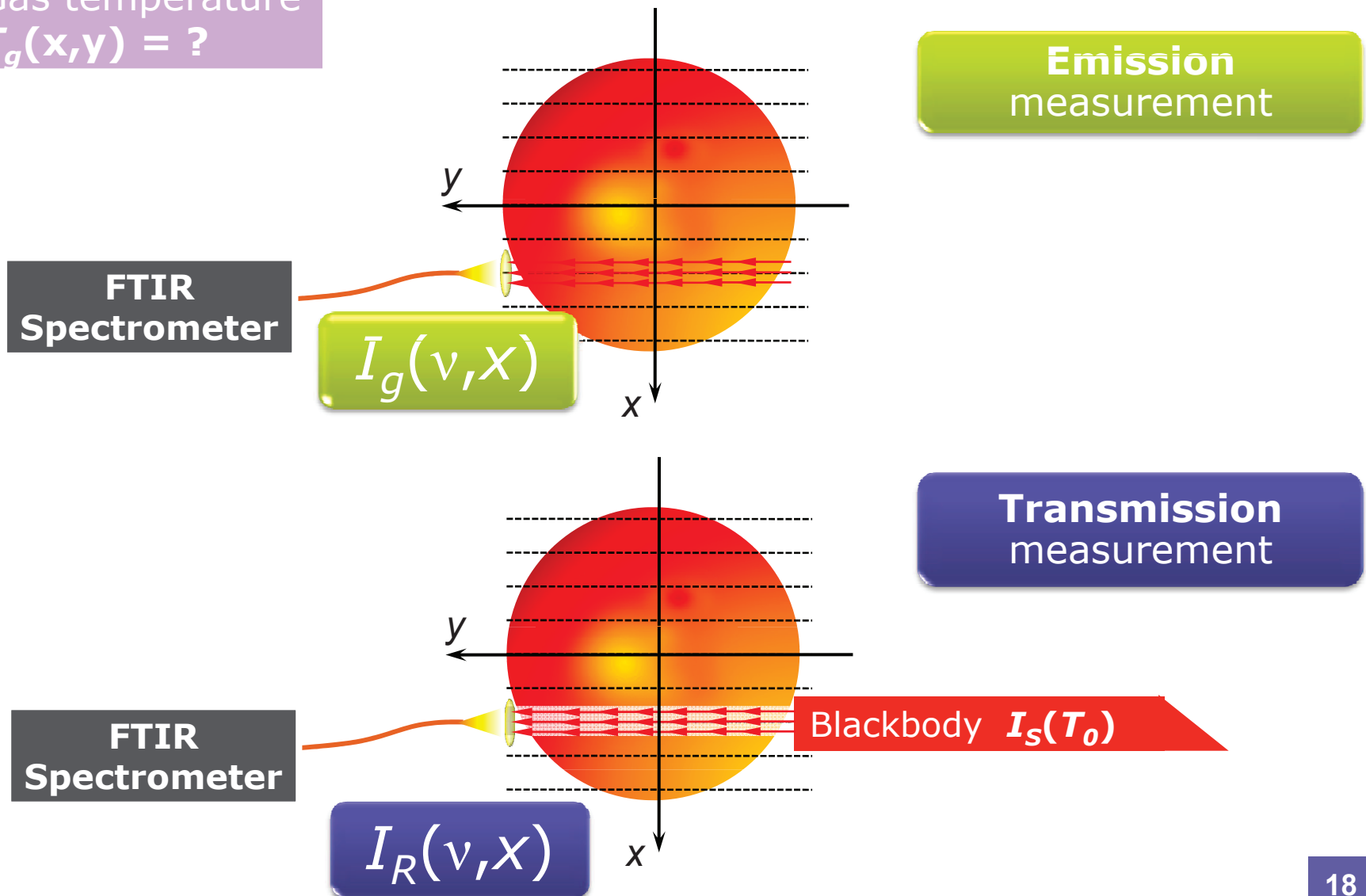


# Parallel Scanning



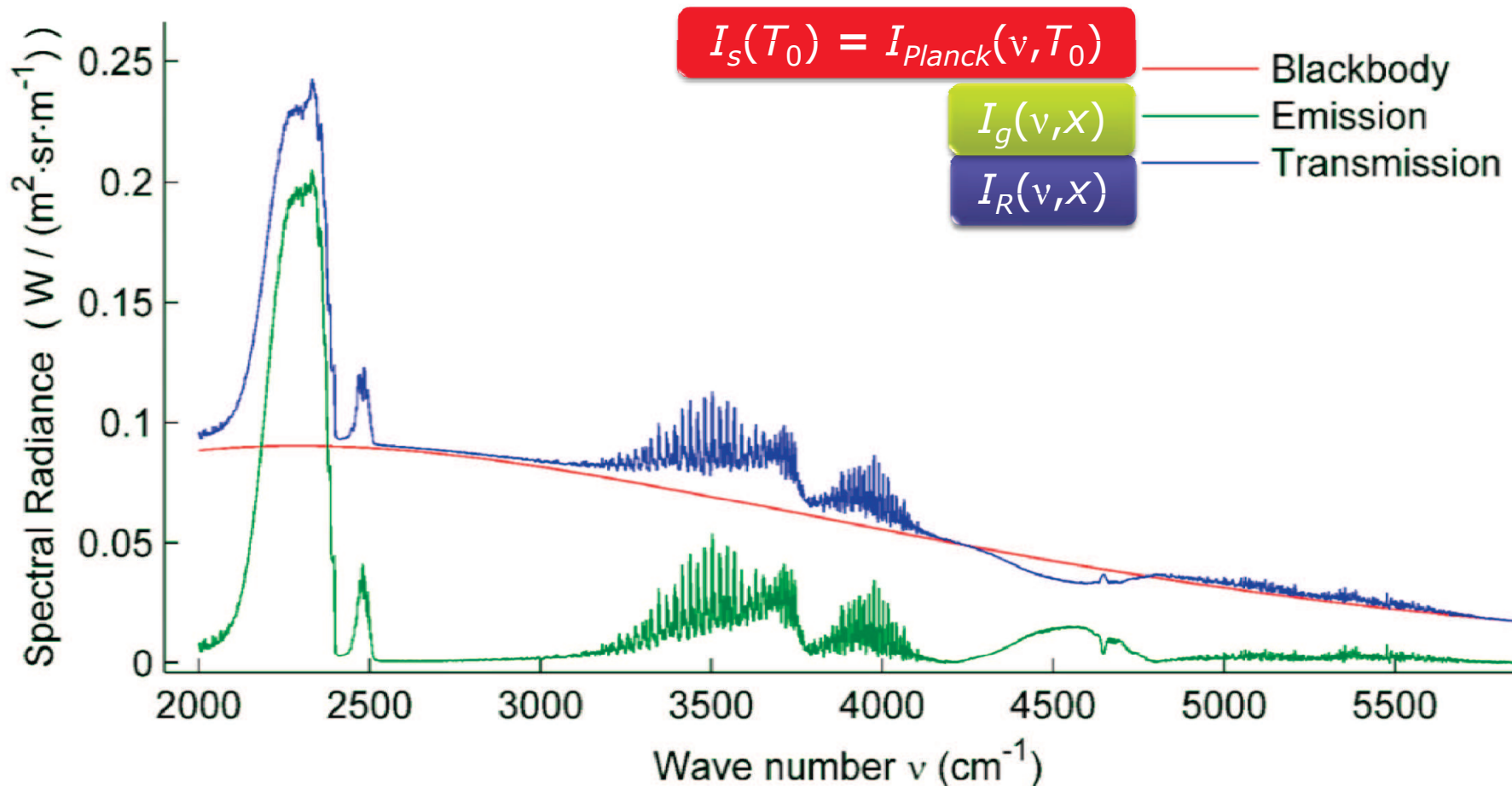
# Parallel Scanning

Gas temperature  
 $T_g(x,y) = ?$



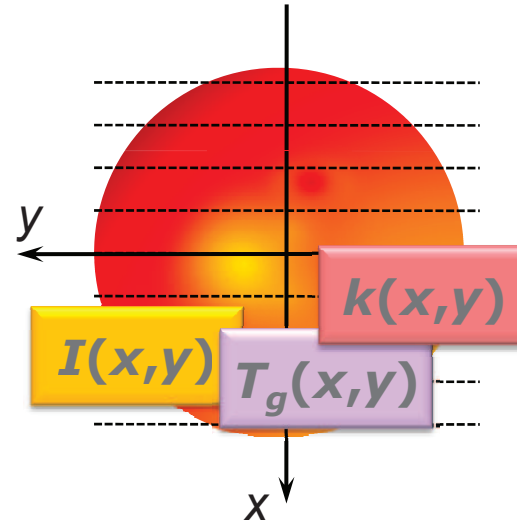
# Parallel Scanning

- Examples of the **blackbody radiation** (the Planck radiation law at  $T_0 = 894.4 \text{ }^\circ\text{C}$  (1167.6 K)), **emission** and **transmission** spectra for the
  - **central line-of-sight ( $x = 0 \text{ mm}$ )**,
  - height above the burner plate of 12 mm,
  - **stoichiometric combustion** (equivalence ratio  $\phi = 1$ ).



# Parallel Scanning

Gas temperature  
 $T_g(x,y) = ?$



- The spectral irradiance  $I(x,y)$  by a beam of monochromatic radiation at a wavenumber  $\nu$  varies according to\*

$$dI(x,y) = -k(T_g) I(x,y) dy + k(T_g) I_{Planck}(T_g) dy$$

Lambert's Law

Kirchhoff's Law

- $T_g = T_g(x,y)$  - gas temperature
- $k(T_g) = k(T_g(x,y)) = k(x,y)$  - the absorption coefficient
- $I_{Planck}(T_g)$  - the Planck function at  $T_g$

The monochromatic  
**radiative transfer equation**  
 without scattering

\* Tourin et al. Applied Optics 4 (2) (1965) 237-242

# Parallel Scanning

- The radiative transfer equation is a **differential equation** with respect to  $I(x,y)$
- It's solution is a complex **integral equation** with respect to  $T_g(x,y)$  and  $k(x,y)$ :

Transmission measurement

$$I_R(x) =$$

$$= I_S(T_0) \exp\left(-\int_{y_1(x)}^{y_2(x)} k(x,y) dy\right) + I_T(x) + \int_{y_1(x)}^{y_2(x)} k(x,y) I_{Planck}(T_g(x,y)) \exp\left(-\int_y^{y_2(x)} k(x,y') dy'\right) dy + I_g(x)$$

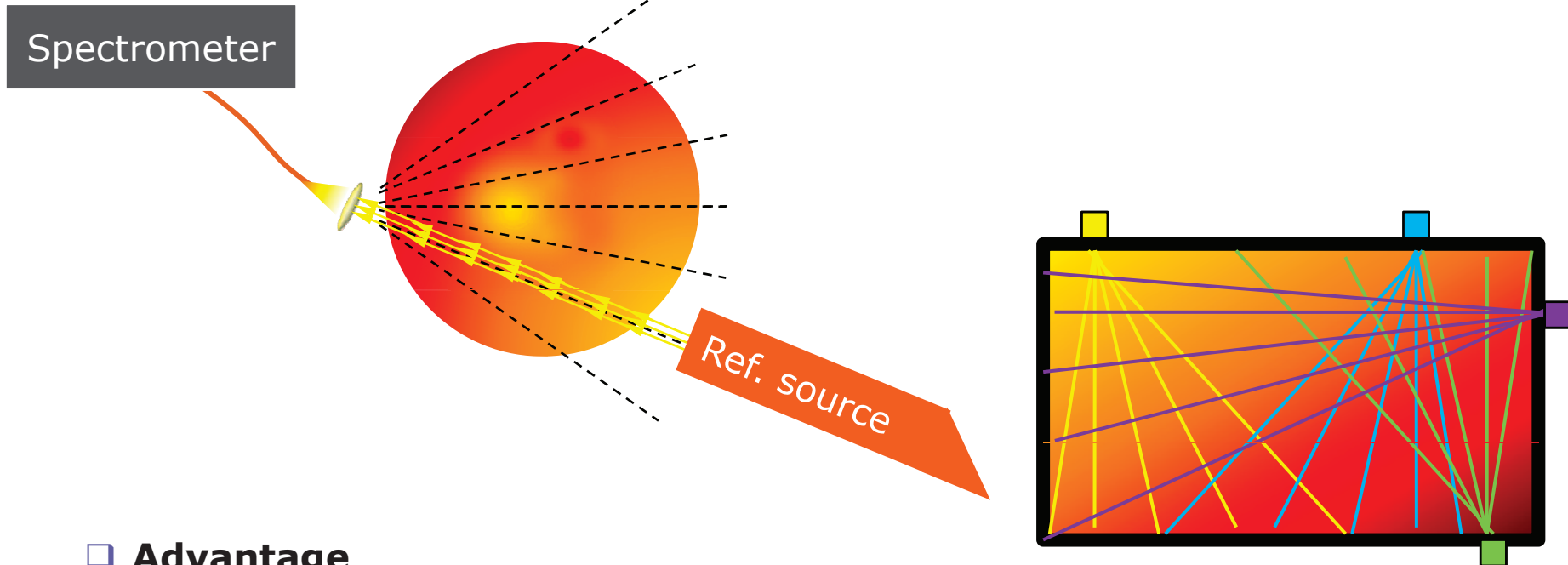
Emission measurement

$$I_T(x) = I_R(x) - I_g(x)$$

$$k(x,y)$$

$$T_g(x,y)$$

# Sweeping Scanning

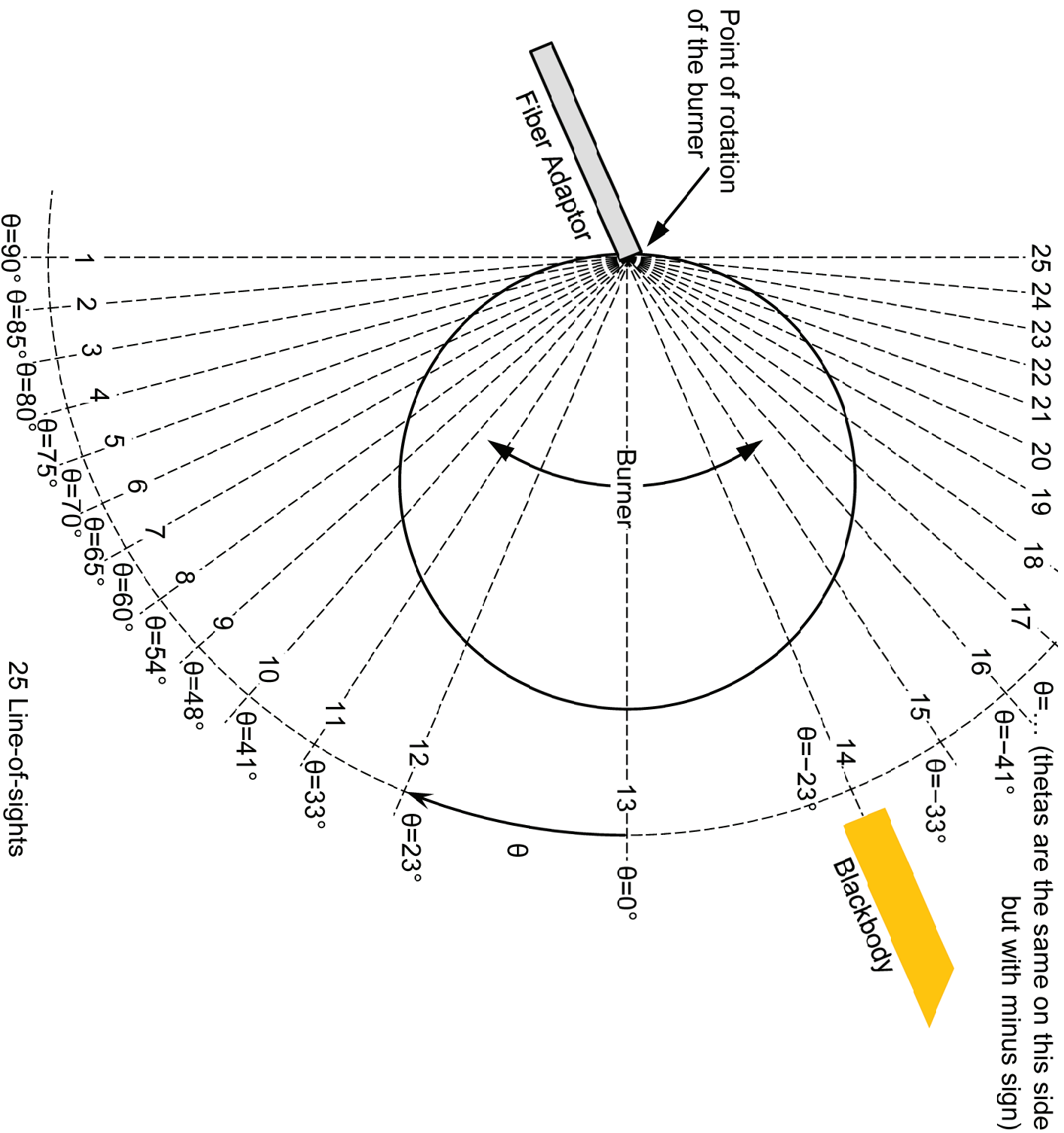


## □ Advantage

- More practicable with respect to the real conditions of an industrial scale
  - The idea is to use several synchronized spectrometers with the sweeping scanning
  - The walls of a boiler can be used as a reference source

## □ Equations

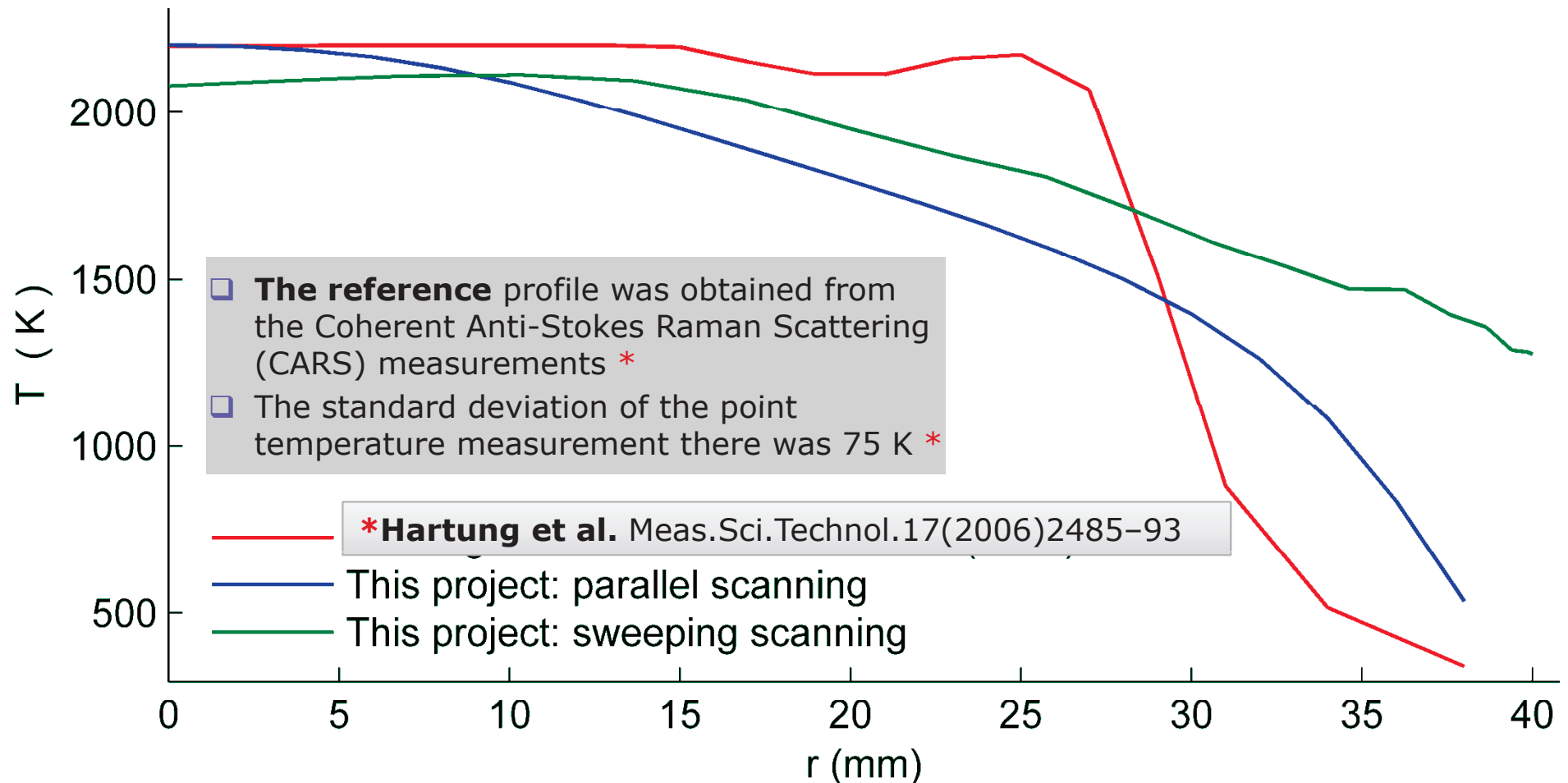
- The same as in the parallel case but just converted to polar coordinates



# Sweeping Scanning

# Tomography Results at $\varphi = 1$

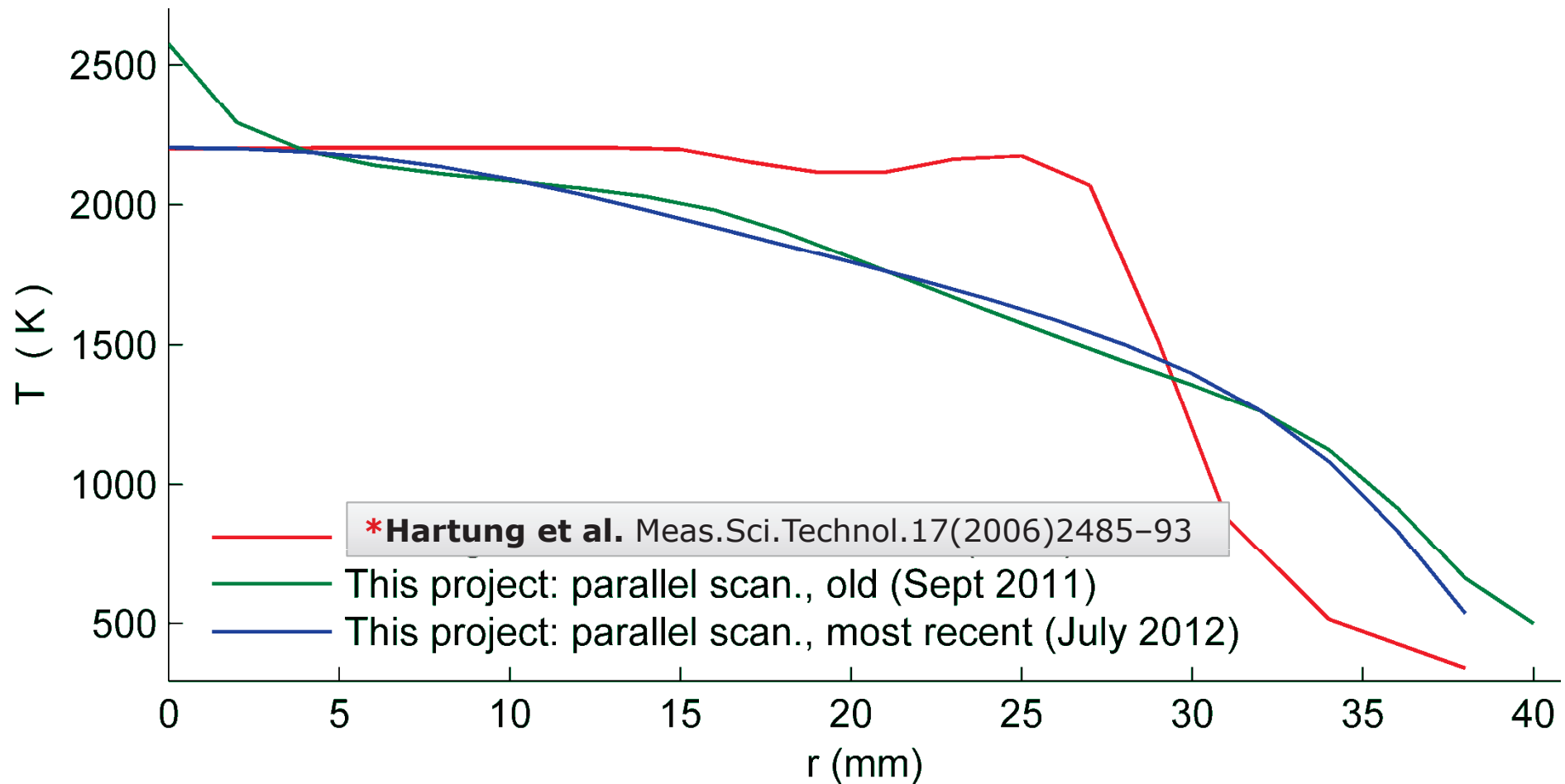
- **Burner temperature profile** as a function of the distance from the center of the burner plate,  $r$  [mm] ( $r = 30$  mm is the edge of the burner plate), corresponding to the height above the burner plate 12 mm.





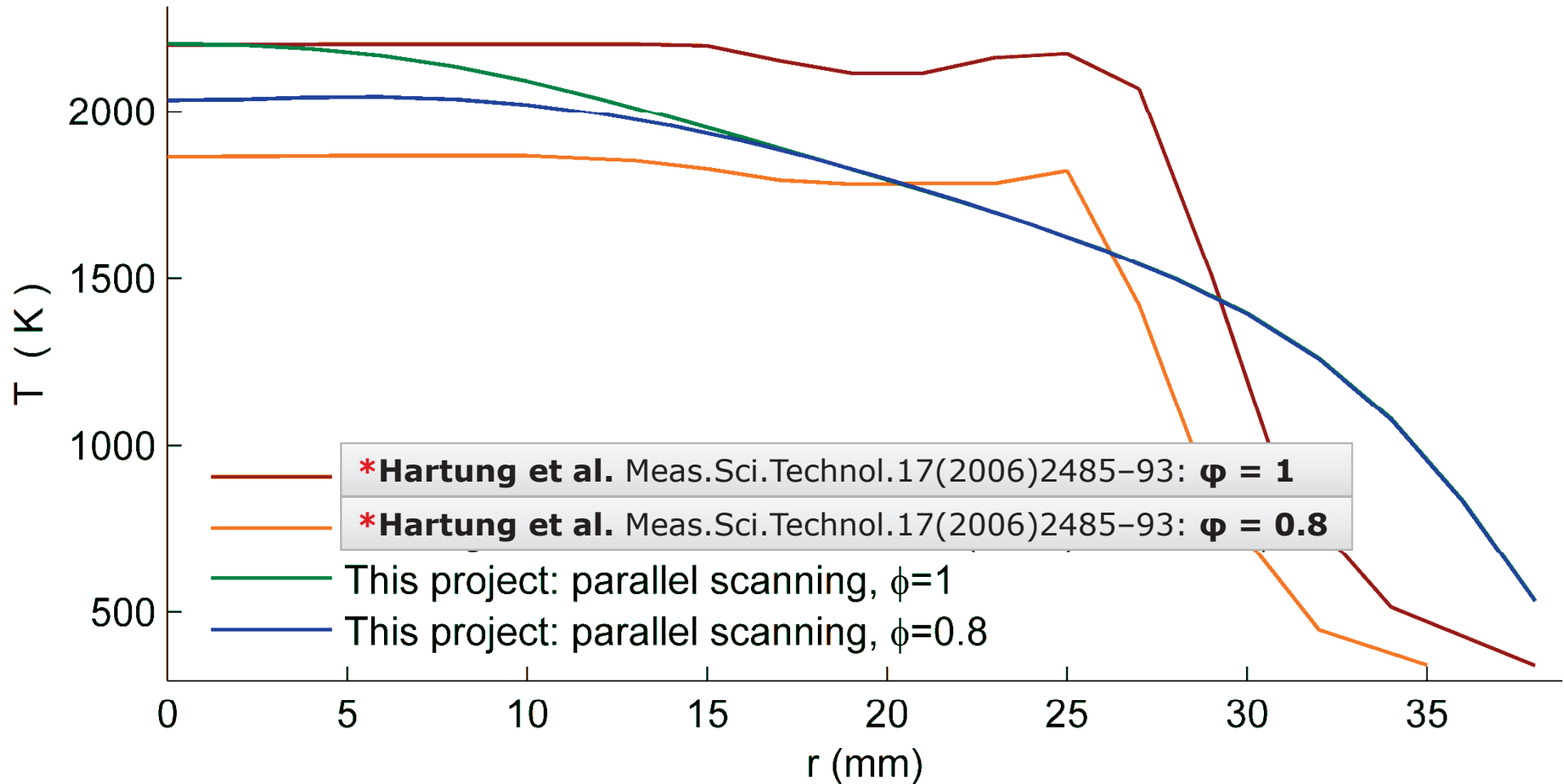
# Tomography Results at $\varphi = 1$

- Some remarkable consistency between the temperature profiles obtained in the different measurement sessions in this project can be observed.



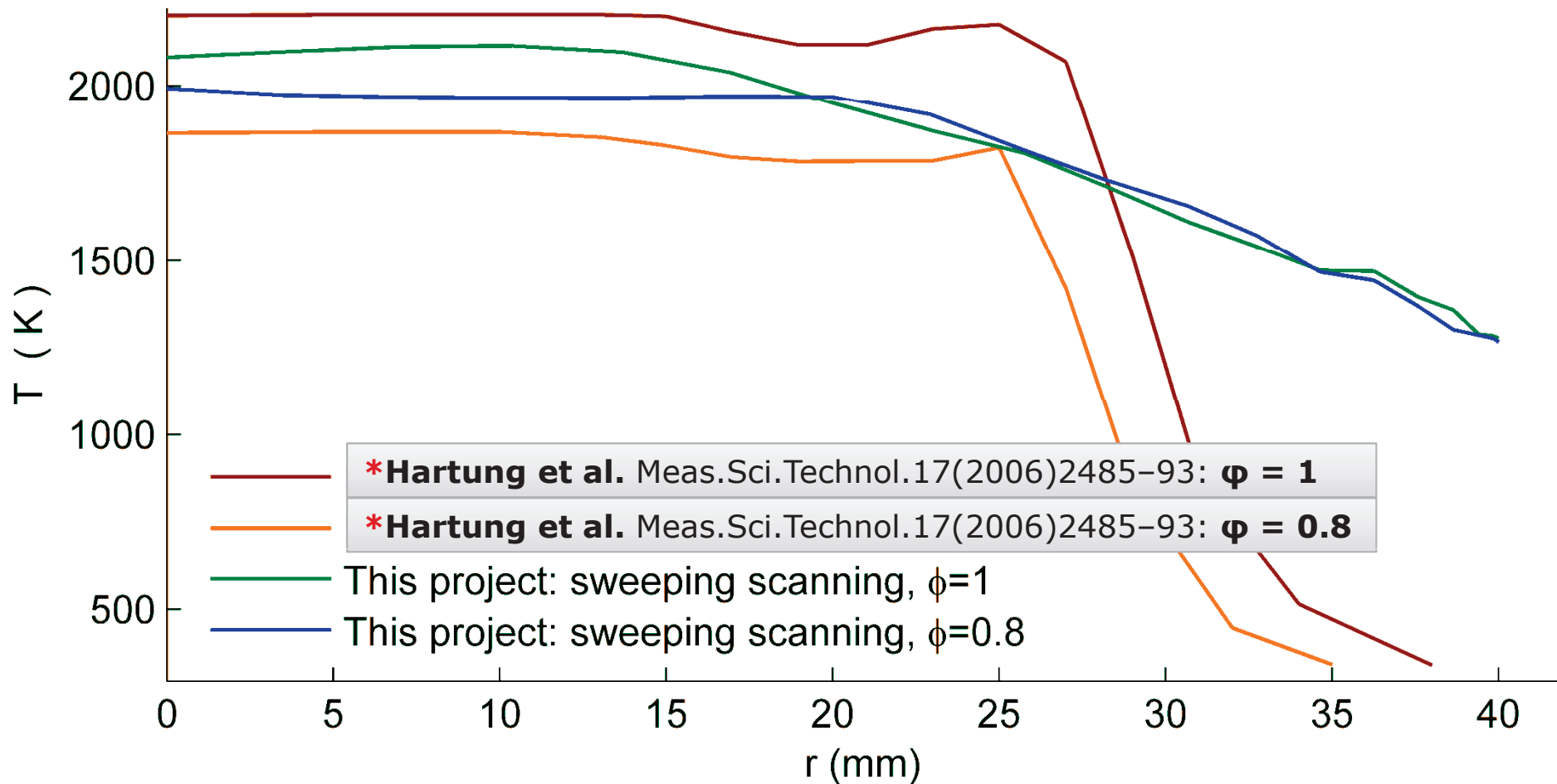
# Tomography Results at $\phi = 0.8$

□ for **parallel scanning** in comparison with the results at  $\phi = 1$ :



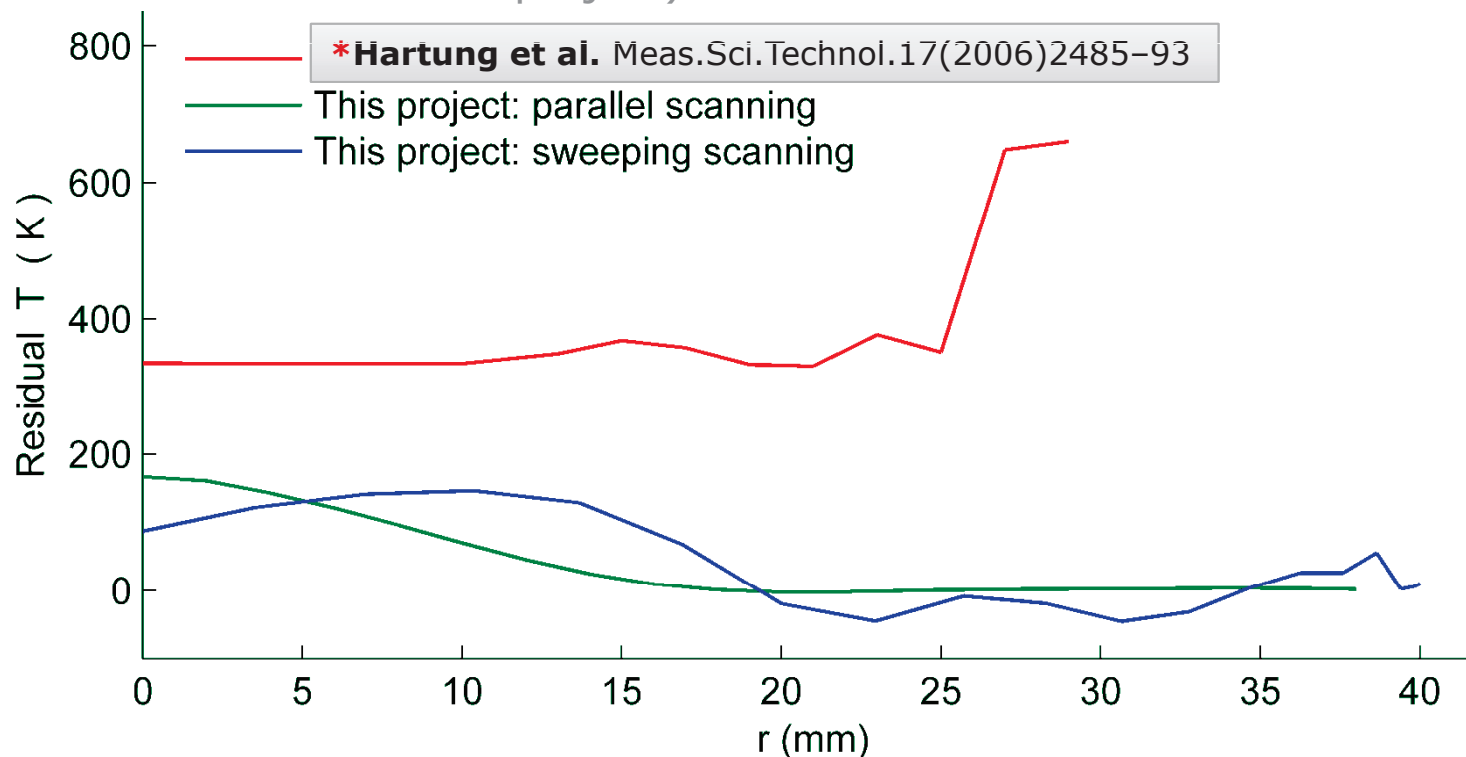
# Tomography Results at $\phi = 0.8$

□ for **sweeping scanning** in comparison with the results at  $\phi = 1$ :



# Tomography Results: Discussion

- The difference between the profiles for  $\varphi = 1$  and  $\varphi = 0.8$  is about 70-167 K at  $r < 10$  mm for both parallel and sweeping scanning (i.e. independent) measurements performed in this project
- whereas the corresponding difference between the reference profiles for  $\varphi = 1$  and  $\varphi = 0.8$  is about 335 K. \*
- Fig. below shows the residuals between the respective temperature profiles for  $\varphi = 1$  and  $\varphi = 0.8$  (e.g. the olive curve is the profile for  $\varphi = 1$  minus the profile for  $\varphi = 0.8$  both obtained from the parallel scanning measurements in this project).



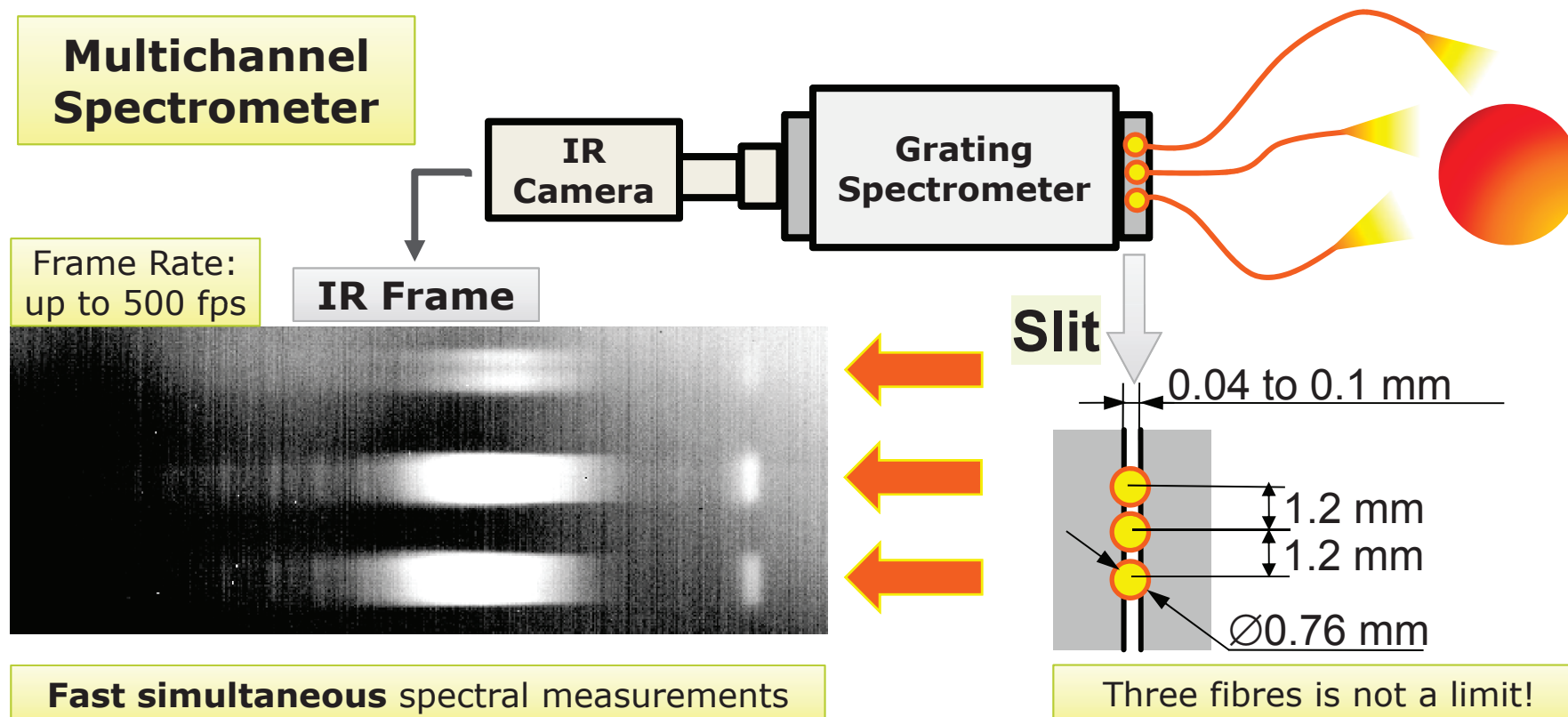
# Towards the Equipment for Tomography

## Objective

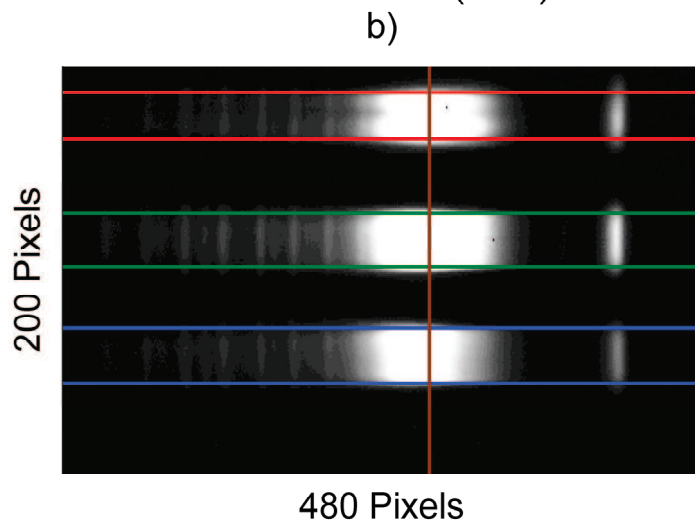
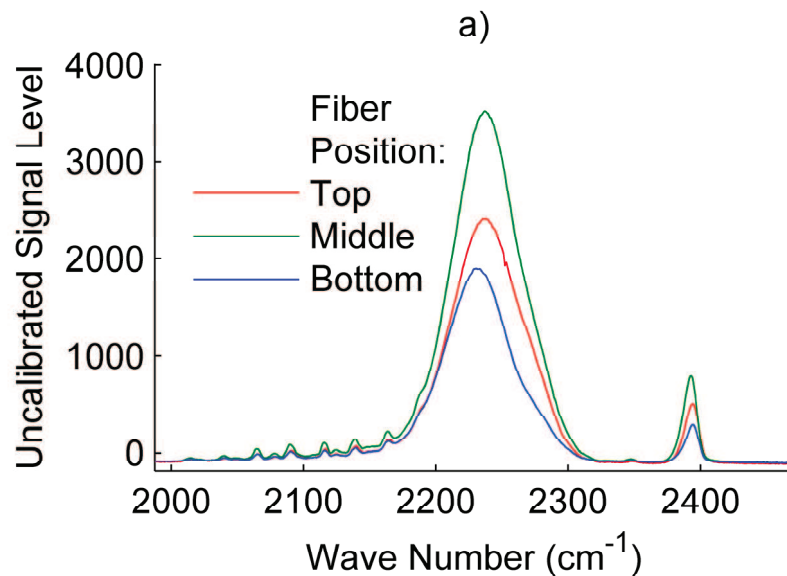
- It is essential for tomography to have simultaneous spectral measurements from several lines of sight

## Approach

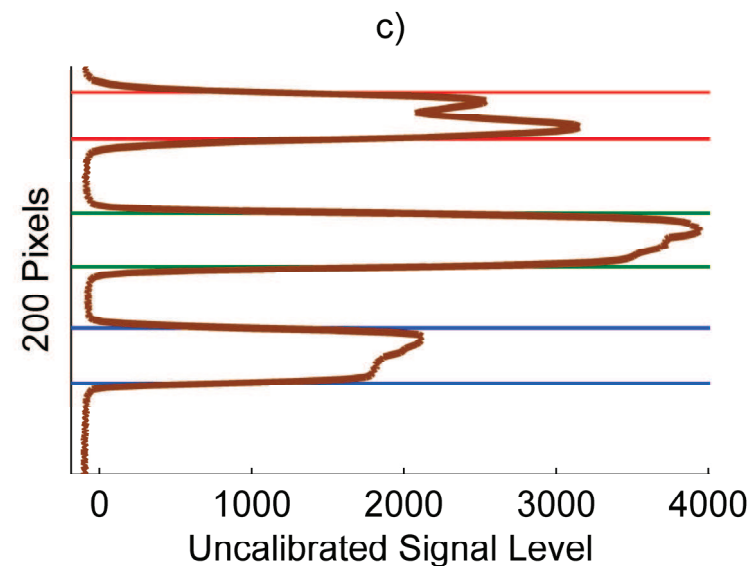
- Several optical fibers + grating spectrometer + IR camera



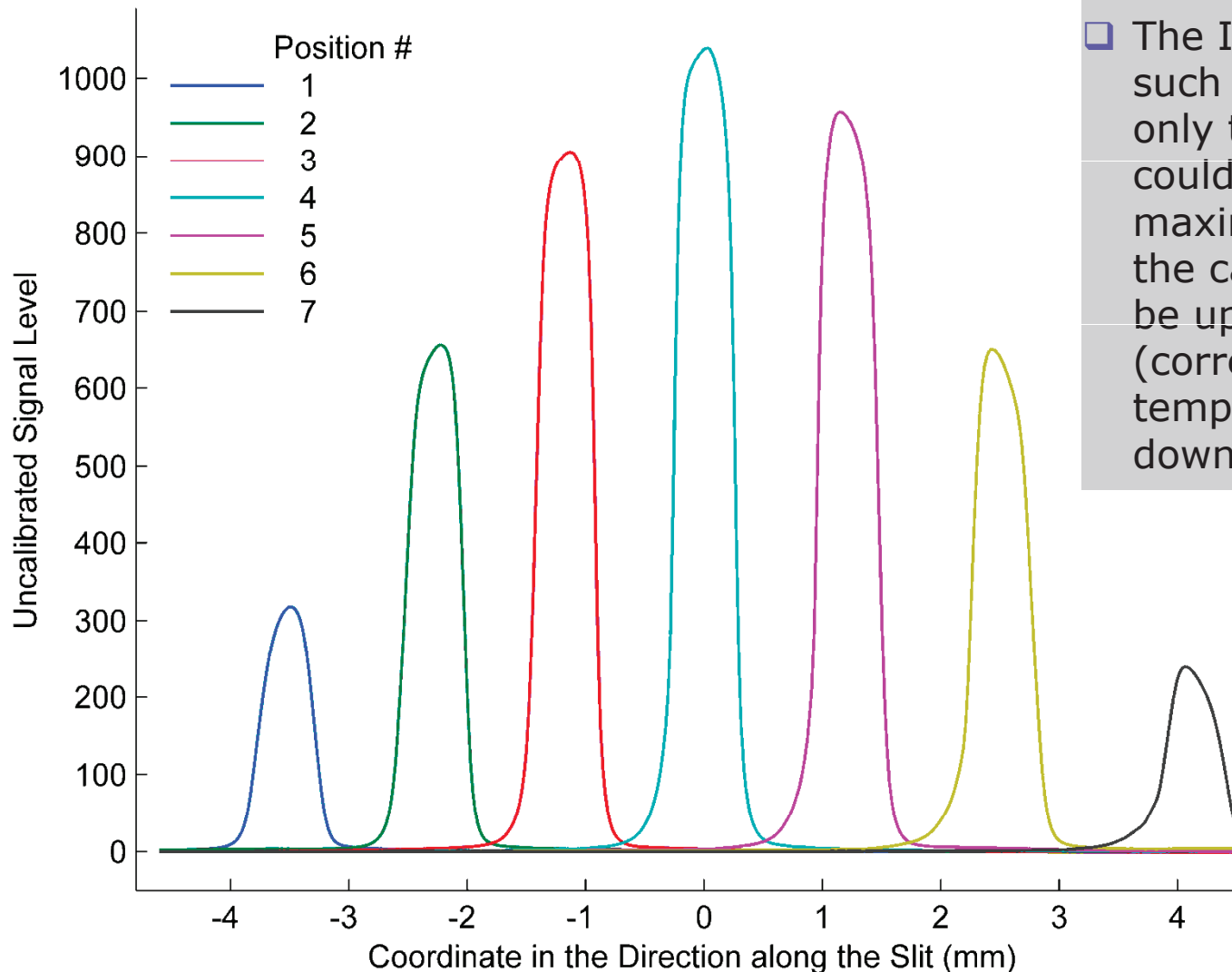
# Multichannel Spectrometer



- **a)** IR spectra obtained as profiles along the horizontal dimension of the IR image (shown in panel **(b)**) averaged within the marked horizontal lines;
- **b)** IR image;
- **c)** profile along the marked vertical line on the IR image.



## Number of Fibers Coupled onto the Entrance Slit and Time Resolution

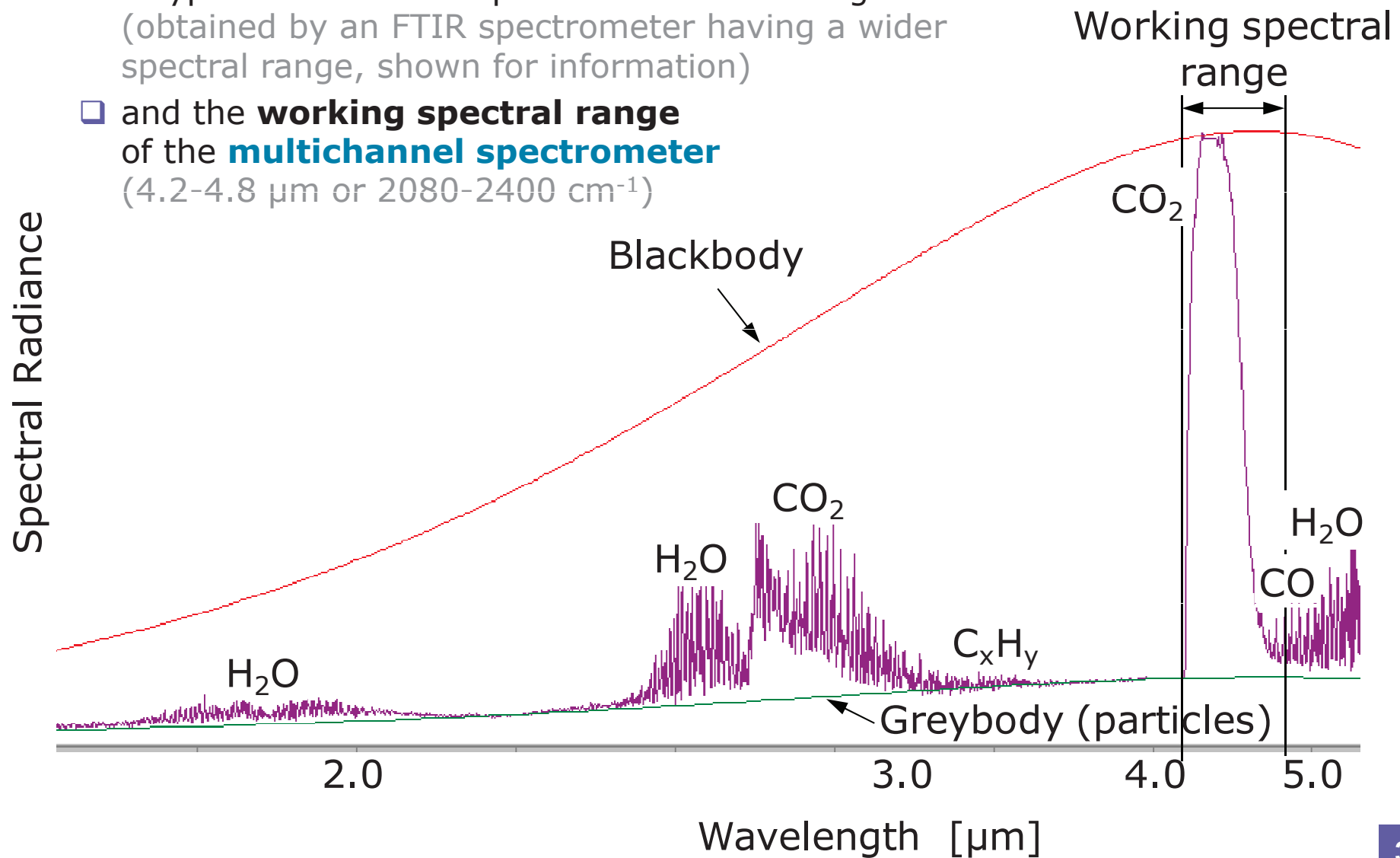


□ The IR image was trimmed such that the signal from only the 3 central positions could be detected to maximize the frame rate of the camera which can then be up to 500 fps (corresponding to the temporal resolution of down to 2 ms).

The signal from a fiber at 7 positions in front of the entrance slit of the spectrometer

# Multichannel Spectrometer

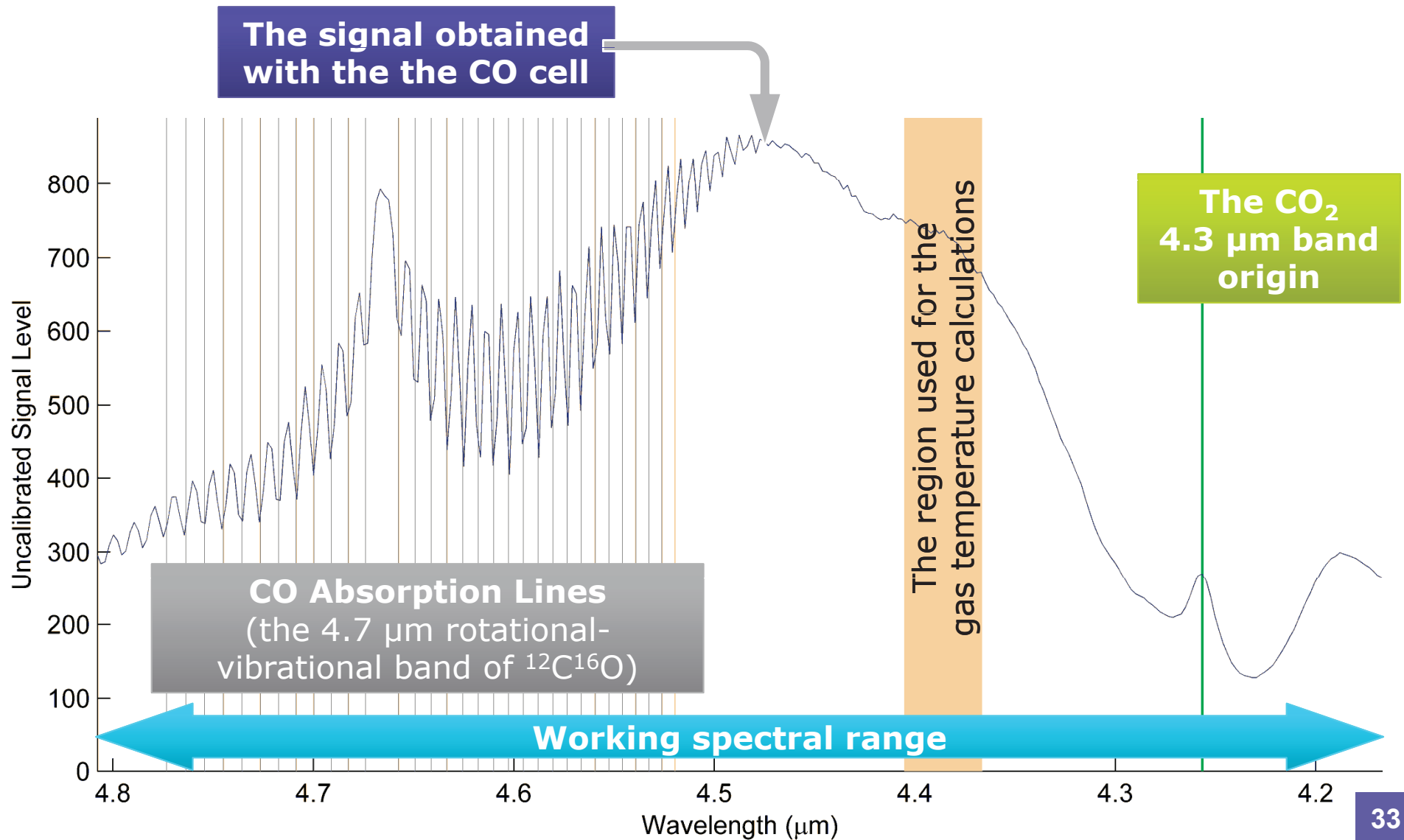
- A typical IR emission spectrum of a hot flue gas (obtained by an FTIR spectrometer having a wider spectral range, shown for information)
- and the **working spectral range** of the **multichannel spectrometer** ( $4.2\text{-}4.8\ \mu\text{m}$  or  $2080\text{-}2400\ \text{cm}^{-1}$ )





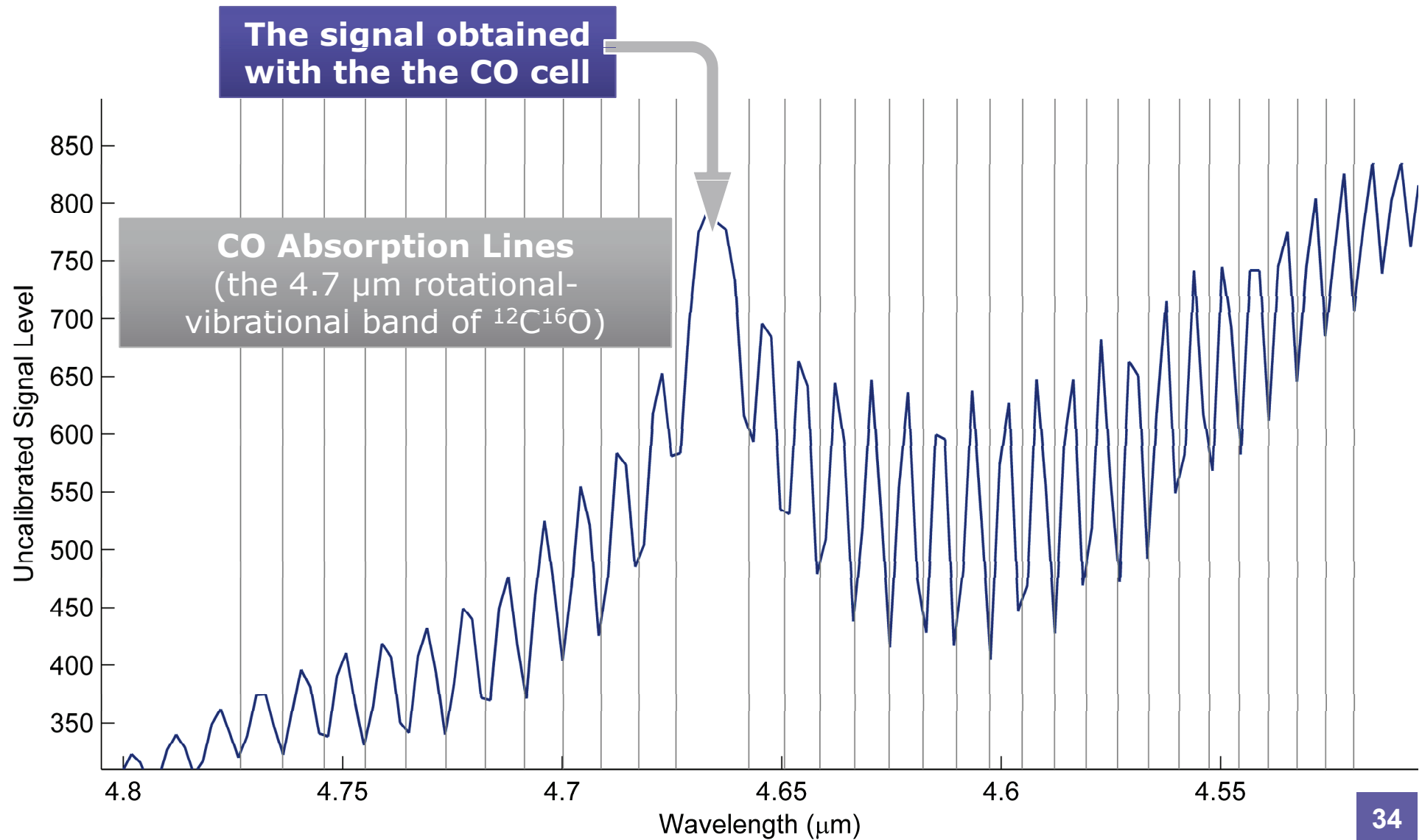
# Multichannel Spectrometer

## Calibration of the x-axis (wavelength axis)



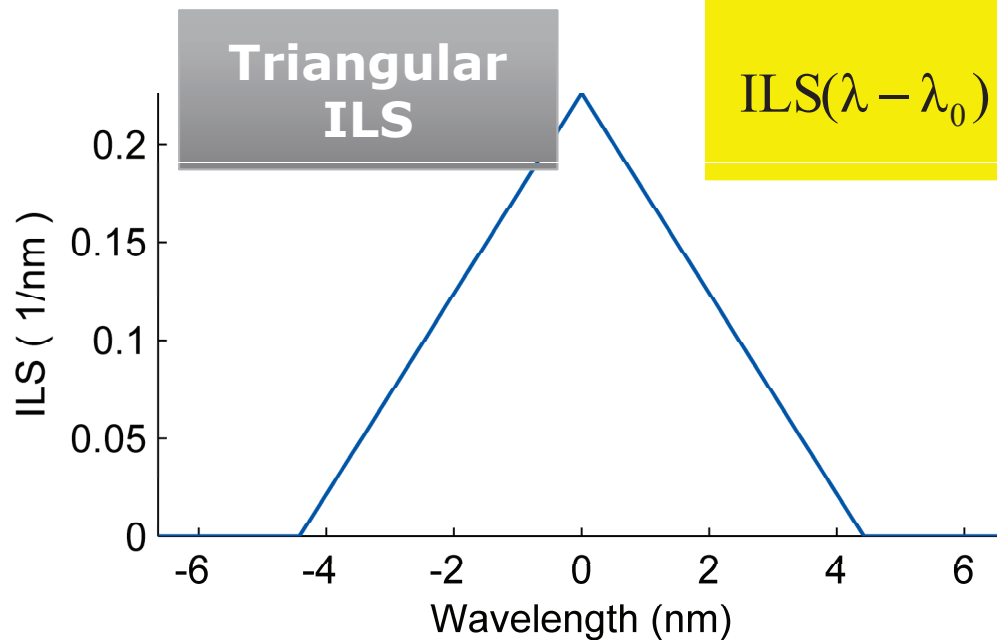
# Multichannel Spectrometer

## Calibration of the x-axis (wavelength axis)



# Multichannel Spectrometer

## Instrument Line Shape Function (ILS) , Spectral Resolution (R) and Entrance Slit Width (W)

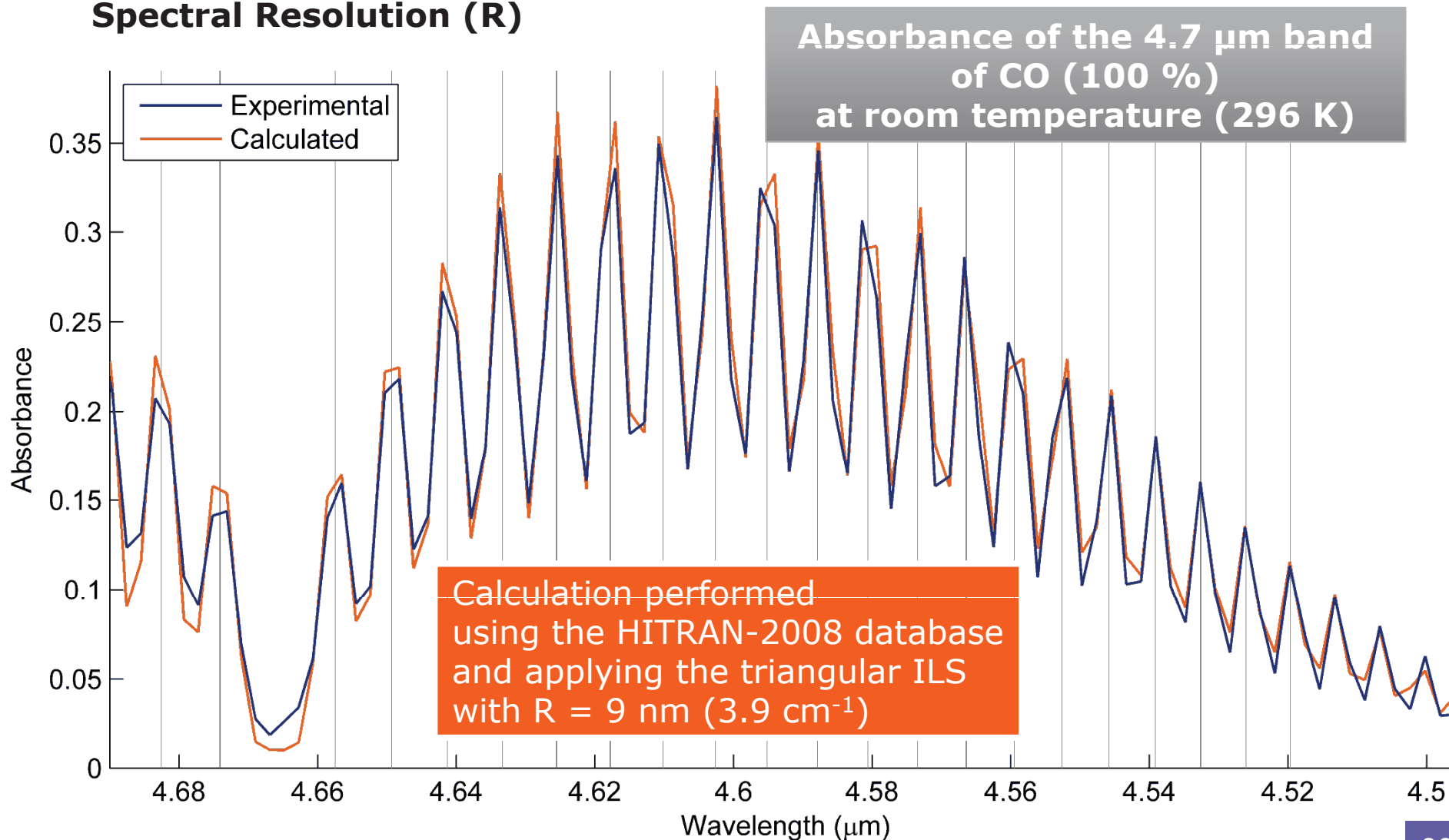


$$ILS(\lambda - \lambda_0) = \frac{1}{0.5R} \left( 1 - \frac{|\lambda - \lambda_0|}{0.5R} \right), \quad |\lambda - \lambda_0| \leq 0.5R$$

Setup	R	W
	<b>nm</b>	<b>cm<sup>-1</sup></b>
The setup for the x-axis calibration (the CaF <sub>2</sub> lens with $f=50.8\text{mm}$ is used instead of the fiber)	<b>9</b>	<b>40</b>
The multichannel setup with the 3 fibers	<b>23</b>	<b>100</b>

# Multichannel Spectrometer

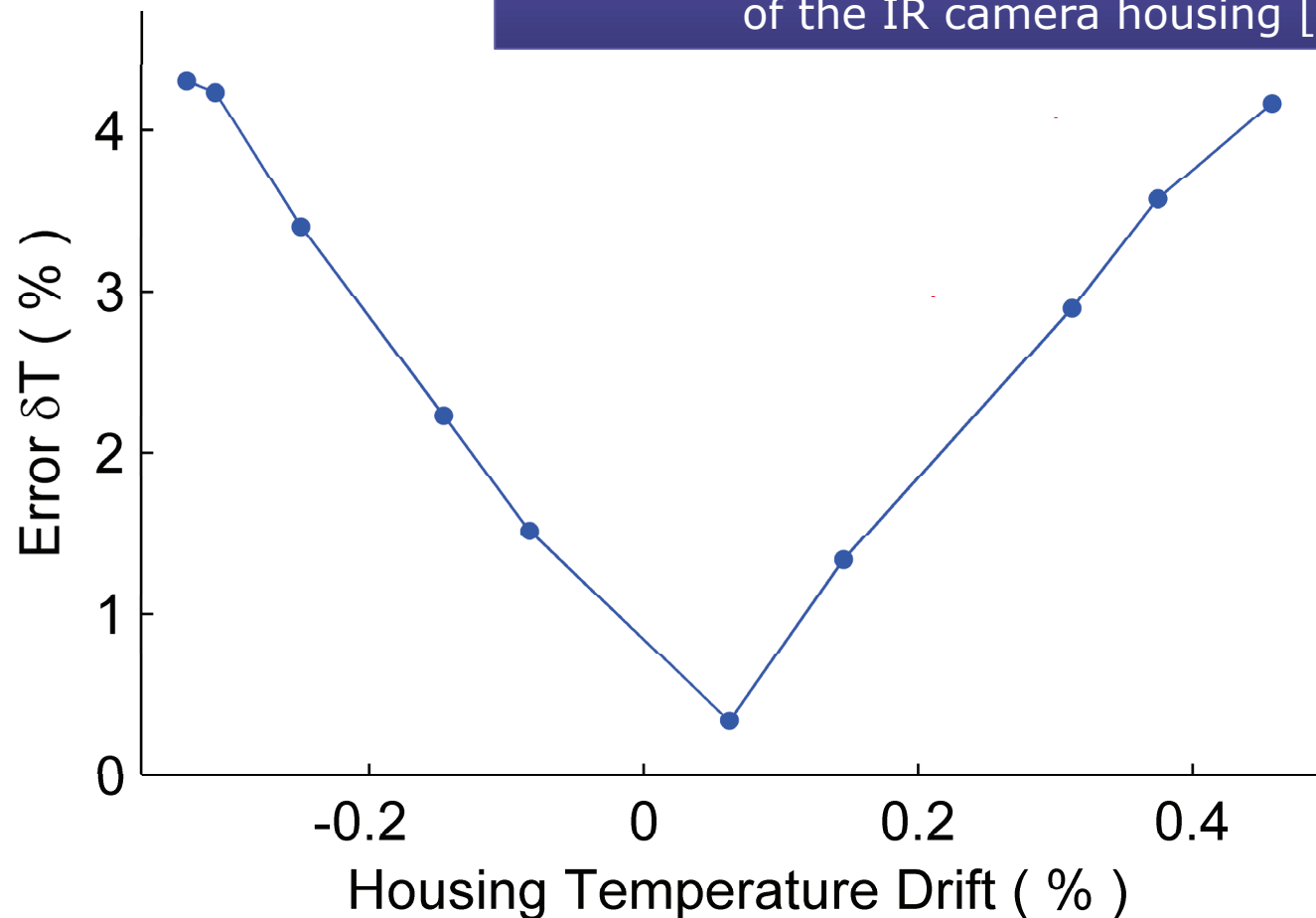
## Instrument Line Shape Function (ILS) and Spectral Resolution (R)



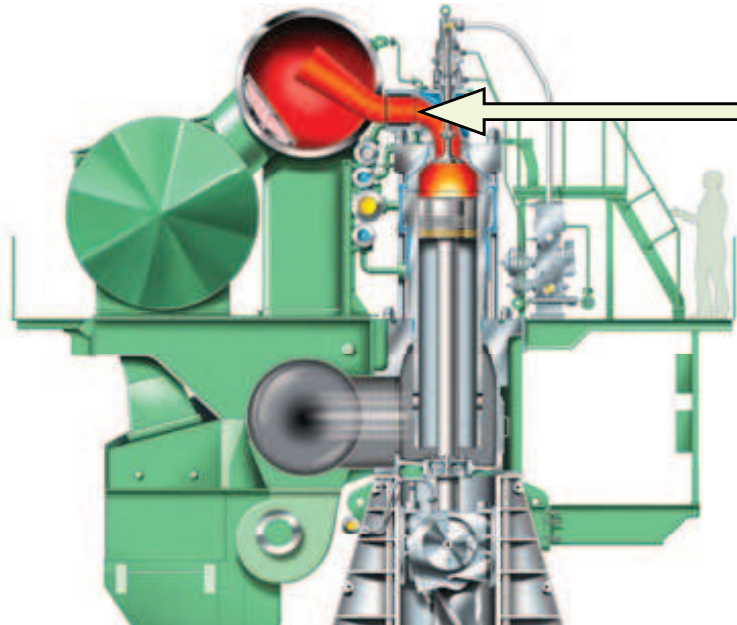
# Multichannel Spectrometer

## Thermal Stability of the System

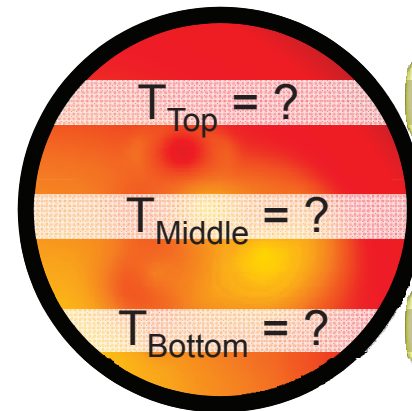
The relative error  $\delta T$  [%] of the blackbody temperature measurement as a function of the temperature drift of the IR camera housing [%]



# Large Diesel Engine



The exhaust duct  
of a cylinder



Cross-section

Multichannel  
Spectrometer

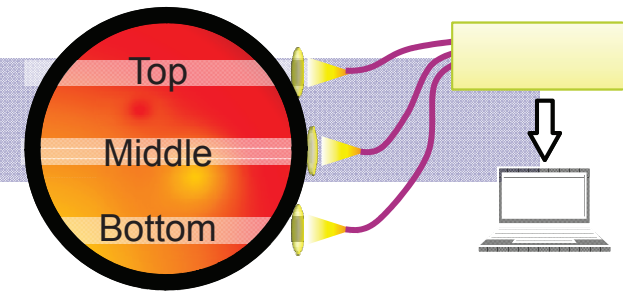


A two-stroke test marine  
Diesel engine

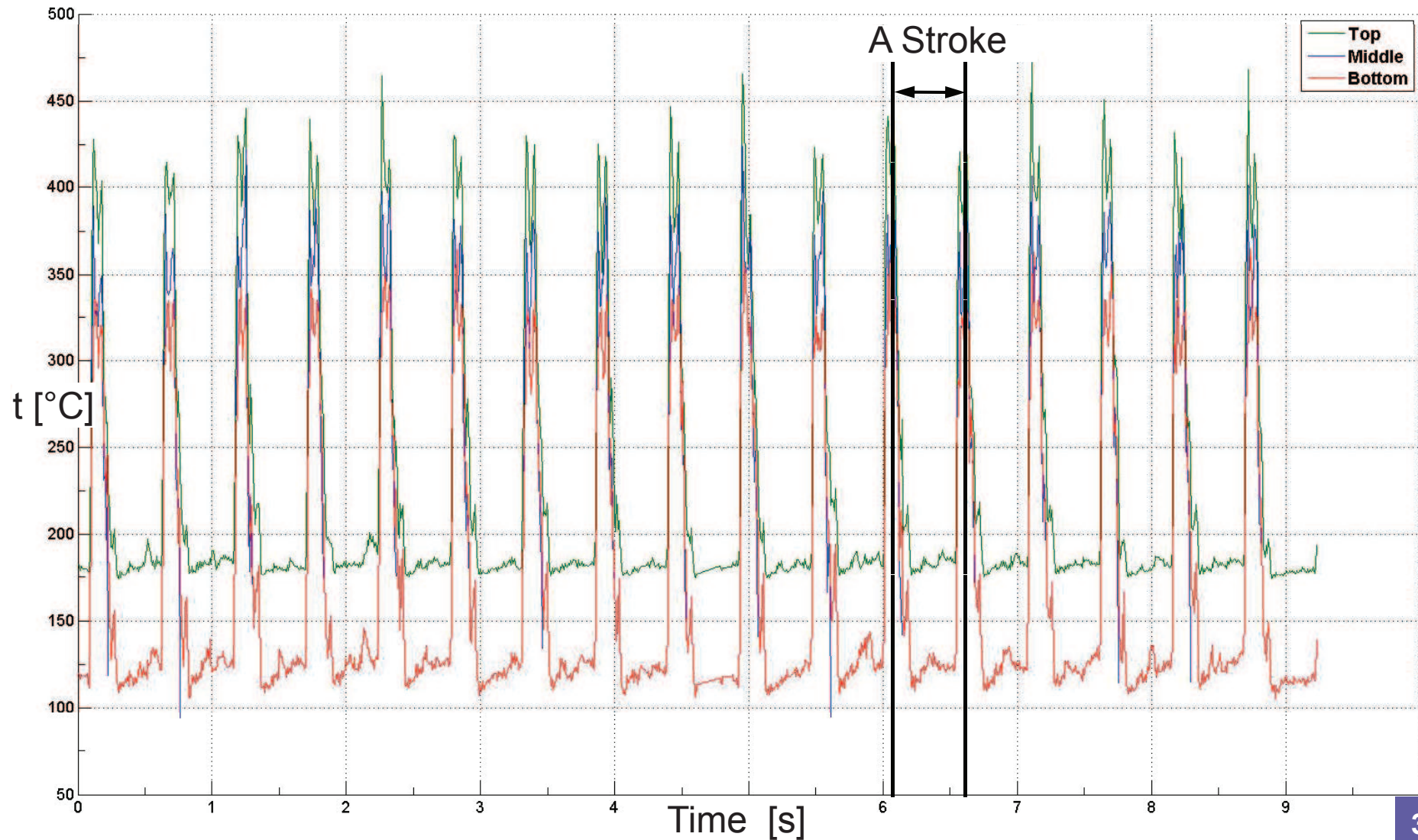


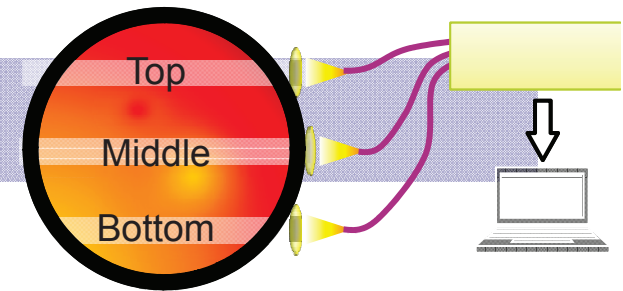
**MAN Diesel & Turbo**  
Copenhagen  
R&D Department

- **The system was successfully tested under real conditions**
- **The objective** was to measure gas temperature simultaneously in the three optical ports
  - measurements were synchronized with the encoder of the main shaft

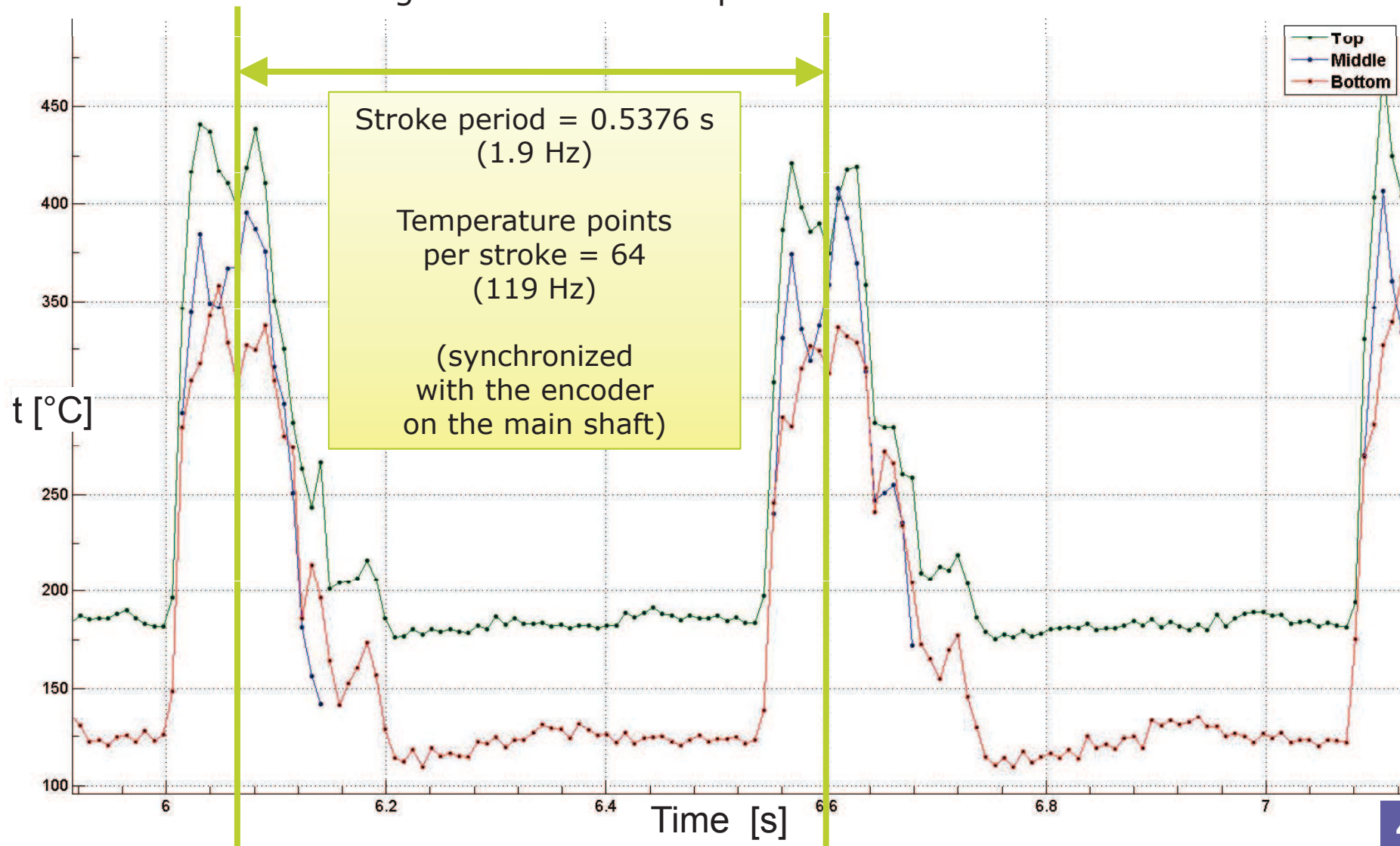


- Temporal resolution 119 Hz (64 points per stroke)





- Gas temperature is not homogeneous
  - It is increasing from bottom to top





# Gaseous Species Concentrations



- Calculations are based on **Line-By-Line** modeling of spectra\*
  - which uses spectroscopic databases HITRAN, HITEMP, CDSD

## Measured

•Gas temperature [K]	$T_g$
•Total pressure [atm]	$p$
•Absorption path length [cm]	$L$
• <b>Mole fraction of the species [%]</b>	$c$
•Instrument Line Shape Function	$ILS(\nu, \nu_c)$
• <b>Measured transmittance</b>	$\tau_m(\nu)$

## Database parameters for the $i^{\text{th}}$ transition\*

•Spectral line transition frequency [ $\text{cm}^{-1}$ ]	$\nu_0$
•Air-broadened pressure shift [ $\text{cm}^{-1}/\text{atm}$ ]	$\delta$
•Air-broadened HWHM [ $\text{cm}^{-1}/\text{atm}$ ]	$\gamma_{\text{air}}$
•Self-broadened HWHM [ $\text{cm}^{-1}/\text{atm}$ ]	$\gamma_{\text{self}}$
•Coefficient of temperature dependence of $\gamma_{\text{air}}$ and $\gamma_{\text{self}}$	$n$
•Spectral line intensity [ $\text{cm}^{-1}/(\text{molecule cm}^{-2})$ ]	$S_0$
•Lower state energy of the transition [ $\text{cm}^{-1}$ ]	$E_0$

## Calculated\*

•Pressure-shift correction of line position [ $\text{cm}^{-1}$ ]	$\nu_0^*(p)$
•Temperature and pressure correction of line HWHM [ $\text{cm}^{-1}$ ]	$\gamma(p, T_g)$
•Lorentz profile [ $1/\text{cm}^{-1}$ ]	$f(\nu, T_g, p)$
•Temperature correction of line intensity [ $\text{cm}^{-1}/(\text{molecule cm}^{-2})$ ]	$S(T_g)$
•Monochromatic absorption coefficient [ $1/(\text{molecule cm}^{-2})$ ]	$k_i(\nu, T_g, p)$
• <b>Calculated transmittance</b>	$\tau_{\text{clc}}(\nu)$

- The idea is to compare measured and calculated transmittances
- The mole fraction can then be obtained from the best match between the transmittances

\* Rothman et al. J. Quant. Spectrosc. Radiat. Transfer 60 (5) (1998) 665–710

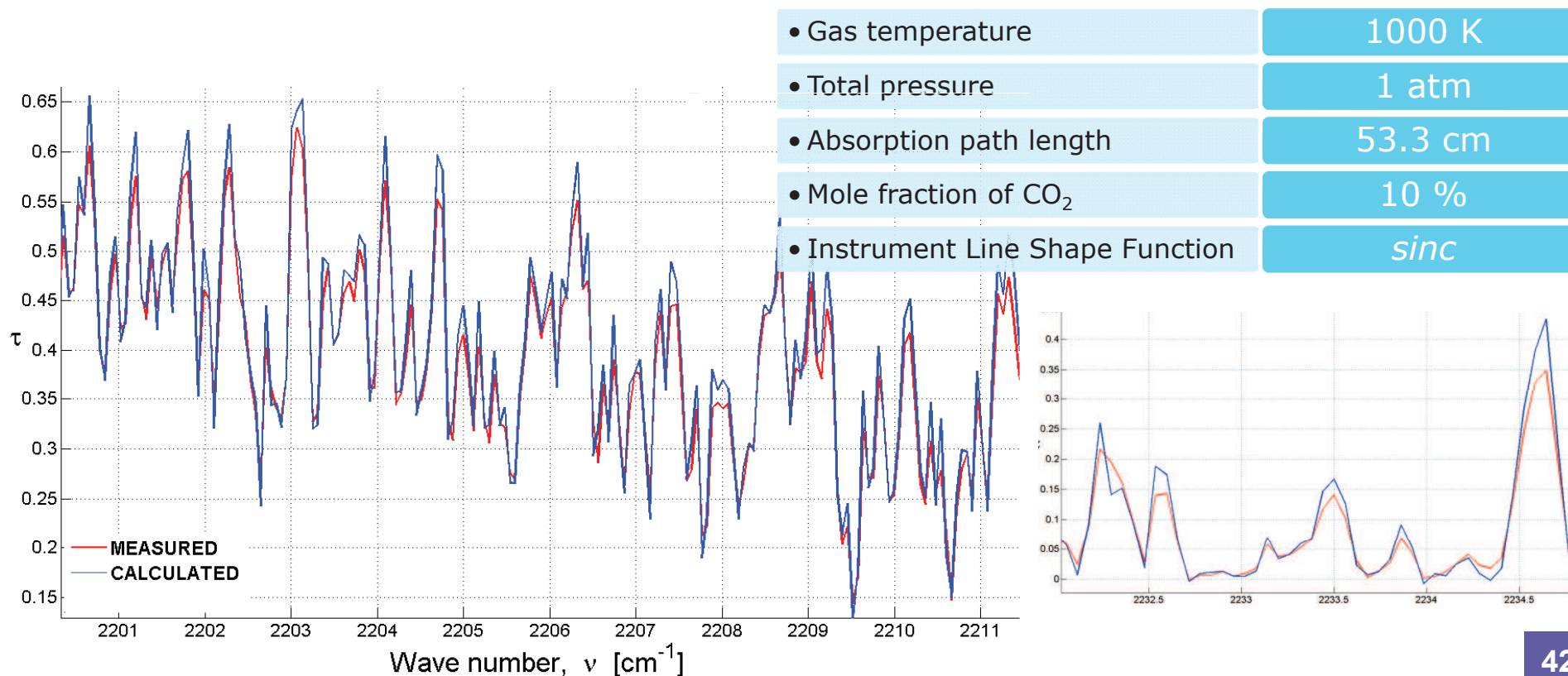
# Line-By-Line Modeling

## CO<sub>2</sub> Transmittance

- Measured in the high-temperature flow gas cell developed at DTU Chemical Engineering (before 1 January 2012 Risø DTU, Optical Diagnostics Group)

Vs

- Calculated using the HITEMP 2010 database



## ❑ **Tomographic reconstruction of gas temperatures**

- Axisymmetric case
  - Parallel scanning
  - Sweeping scanning

## ❑ **Tomography equipment**

- Multichannel spectrometer
  - Optical fibres + grating spectrometer + IR camera
  - Successfully applied on the large Diesel engine
    - Simultaneous temperature measurements in the three optical ports of the exhaust duct

## ❑ **Concentration calculations**

- Measurements in the hot gas cell are compared with the line-by-line modeling results
  - Excellent agreement in a wide spectral range

**Thank you for your attention!**